

NA

non-adhesive

SA

self-adhesive

FR

flame-retardant version available on request

PRD

digital printing possible

PRS

screen printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible Prior to printing a corona or plasma treatment has to be carried out. By request available in pre-treated version.

PRS*

screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

wet room suitability

limited suitability for wet rooms

AR

abrasion-resistant

AR+

scratch-resistant

+ ₹

entire panel length not shown in image

Continuous pattern

Continuous pattern

LEATHER-LINE (LL) 15

FABRIC-LINE (FL) 35

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GLUED AND PRESSED ON ABSORBENT WOOD BASED SHEETS SIBUGLAS / OPACO-LINE 180

bonded onto coated wood based sheets including edges and milling $\,$ 183 $\,$

PROCESSING INSTRUCTIONS ANTIGRAV 186



We bring rooms to life.

With our art of laminating, we unite beauty and function by combining different materials. Customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.



LL CORD Stony Ground



LL CORD Dove Tale



LL CORD Charcoal Light



LL ROMBO 40 Bianco matt



LL ROMBO 40 Creme matt



LL ROMBO 40 Nero matt



LL ROMBO 85 Bianco matt



LL ROMBO 85 Creme matt



LL ROMBO 85 Nero matt



LL CRISTAL ROMBO 85 Bianco matt/Silver



LL QUADRO LL C Bianco matt Crei



LL QUADRO Creme matt



LL QUADRO Nero matt



LL QUADRO LUXURY Bronze



LL COLLAGE Oro



LL Charcoal Dark



LL Charcoal Light



LL Dove Tale



LL London Clay



LL Stony Ground



LL LEGUAN Silver



LL LEGUAN Gold



LL LEGUAN Copper



LL LEGUAN Nero



LL LEGUAN Silk



LL LEGUAN Bianco



LL PERSIAN Gold



LL PERSIAN Metallic



LL PEARL RAY Gold



LL FLORAL White



LL FLORAL VINTAGE Silver/ Silver



LL FLORAL White/Silver matt



LL FLORAL White/Gold matt



LL FLORAL Black/Silver matt



LL CURVED Silver



LL CURVED Gold



LL CURVED Rose



LL GRID Silver



LL GRID Gold



LL GRID Rose



LL ALIGNED Silver



Gold

32 LL ALIGNED

Rose

SHOWCASE

FABRIC-LINE



FL CUBE VELVET FL CUBE VELVET Bordeaux



Pearl



FL CREPA **VELVET Avocado**



FL CREPA VELVET Volcano



FL COMB **VELVET Curry**



FL COMB **VELVET Pearl**



FL SQUARE 2 **VELVET Mocha**



FL SQUARE 2 **VELVET Coal**



FL LAVA VELVET Coal



FL LAVA VELVET Volcano

OPACO-LINE



OL MARBLE Alpine matt AR



OL GENESIS White matt AR



OL MARBLE White matt AR



OL MARBLE Black matt AR

SIBUGLAS



SG CURVED Silver AR+



SG CURVED Gold AR+



SG CURVED Rose AR+



SG ALIGNED Silver AR+



SG ALIGNED Gold AR+



SG ALIGNED Rose AR+



SG GRID Silver AR+



SG GRID Gold AR+



SG GRID Rose AR+



SG GENESIS Grey AR+



SG GENESIS White AR+



SG MARBLE Brown AR+



SG MARBLE Alpine AR+



SG MARBLE Black AR+



SG MARBLE White AR+



SG MARBLE Grey AR+



SG MARBLE Emperador AR+



SG LEGUAN Bianco met AR+



SG LEGUAN Silver AR+



SG LEGUAN Silk AR+



SG LEGUAN Gold AR+



SG LEGUAN Copper AR+



SG LEGUAN Nero AR+



SG VINTAGE Silver AR+



SG VINTAGE Copper AR+



SG LUXURY Gold AR+



SG LUXURY Bronze AR+



SG OLD Platin AR+



SG Hollywood



suitable balancing sheet

SHOWCASE

WOOD-LINE







WL Wenge Wood



WL Maple Alpine WL Nutwood





WL Nutwood Country



WL Sessile OAK



WL OAK TREE Light

DECO-LINE



DM OXIDIZED Silver AR



DM OXIDIZED Autumn AR



DM OXIDIZED Copper AR



DM OXIDIZED Nickel AR



DM OXIDIZED Platin AR



DM OXIDIZED Titan AR



DM SLIGHTLY USED Gold AR



DM SLIGHTLY



DM SLIGHTLY USED Bronze AR USED Copper AR



DM SLIGHTLY USED Titan AR



DM METALLIC USED Champagne AR



DM METALLIC **USED Silver AR**



DM METALLIC **USED Titan AR**



DM METALLIC **USED Ivory AR**



DM METALLIC USED Sand AR



DM METALLIC USED Bronze AR



DM METALLIC USED Steel AR



DM REFINED **METAL Silver AR**



DM REFINED METAL Titan AR



DM SILENT Gold DM Iron Age AR AR





DM CLASSY Silver AR



DM CLASSY Bronze AR



DM CLASSY Copper AR



AR



DM CLASSY Gold DM CLASSY Black AR



DM LUXURY Bronze AR



DM LUXURY Gold AR



DM VINTAGE Copper



DM VINTAGE Silver

DECO-LINE



DM CONCRETE Grey



DM MONSOON VINTAGE Brown



DM CEMENT Light



DM CEMENT Dark



DM MARBLE White



DM Travertin



DM GENESIS Grey supermatt AR



DM GENESIS White supermatt



DM MARBLE White supermatt AR



DM MARBLE Black supermatt AR



DM MAGIC White AR



DM MAGIC Black AR



DM Snow White matt AR



DM Graphite Black matt AR



DM GALAXY Silver



DM Hollywood



DM Hollywood Blue



DM Aqua



DM LUXURY Holografico

DECO-LINE



104

DM OPTICAL MIRROR Silver AR



DM OPTICAL MIRROR Fashion Grey AR



DM OPTICAL MIRROR Anthracite AR



DM OPTICAL MIRROR Brass AR



DM OPTICAL MIRROR Gold AR



DM OPTICAL MIRROR Copper AR



DM Silver MMS



DM Gold MMS



DM Silver



DM Silver/White



DM Gold AR



DM Rosegold AR



DM Brass AR



DM Anthracite AR



DM Brown AR



DM Rose AR



DM Iceblue AR



DM Fashion Grey AR



DM Bronze



DM Champagne



DM Gold 30



DM Fashion Red



DM Brass brushed matt AR



DM Gold brushed matt AR



DM Silver brushed



DM HGS



DM Champagne brushed



DM Titan brushed



DM Copper brushed



DM DEEP **BRUSHED Gravel**



BRUSHED Sandy

SIBU | DESIGN | 10

SHOWCASE

MULTISTYLE



MS 3x3 flex Classic Silver



MS 3x3 flex Classic Gold AR



MS 5x5 flex Classic Hollywood



MS 5x5 flex Classic Silver



MS 5x5 flex Classic Gold AR



MS 5x5 flex Classic GALAXY Silver



MS 5x5 flex Classic MAGIC White



MS 5x5 flex Classic MAGIC Black



MS 10x10 flex Classic Silver



MS 10x10 flex Classic Gold AR



MS 20x20 flex Classic Silver



MS 20x20 flex Classic Gold AR



MSC 10x10 flex Classic Silver



MSC 30x30 flex Classic Silver

STRUCTURE-LINE



SL CRASHED OLD Platin



SL CRASHED Silver



SL IMPACT VINTAGE Silver



SL IMPACT ANTIQUE Bronze



SL LAVA VINTAGE SL RACE Copper VINTAGE



SL RACE VINTAGE Silver/ Bronze



SL RACE VINTAGE Copper/ Silver



SL CROCO Silver PF/Silver



SL CROCO Smoke PF/Silver



SL SQUARE 3 HGS

ACRYLIC-LINE



AC MOTION ONE White



AC MOTION ONE Black



AC MOTION TWO White



AC MOTION TWO Black

TRANSLUCENT-LINE



TL LINEA 104x62 OLD Platin



TL LINEA 104x62 SILENT

PUNCH-LINE / 3D



PL3D Q-10-30 OLD Platin/Silver



PL3D H-10-30 Pearl White PF/Gold



PL3D ROSES Pearl White PF/ Gold



PL3D ROSES Silver PF/Silver



PL3D Q 10-40-40 Silver PF/Silver



PL3D Q 10-40-40 Smoke PF T1/ Silver matt



PL3D Q 5-15-15 Black T1/Silver



PL Q 5-15-15 Silver PF

ANTIGRAV



FL CREPA VELVET Avocado Antigrav



FL CREPA **VELVET Volcano** Antigrav



FL LAVA **VELVET Coal** Antigrav



FL LAVA **VELVET Volcano** Antigrav



FL COMB **VELVET Curry** Antigrav



FL COMB **VELVET Pearl** Antigrav



FL SQUARE 2 VELVET Mocha Antigrav



FL SQUARE 2 VELVET Coal Antigrav



FL CUBE VELVET Bordeaux Antigrav



FL CUBE VELVET Pearl Antigrav



LL LEGUAN Silver



LL LEGUAN Gold



LL LEGUAN Copper



LL LEGUAN Nero



LL LEGUAN Silk



LL LEGUAN Bianco



Stony Ground Antigrav



LL CORD Dove Tale Antigrav



LL CORD Charcoal Light Antigrav



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LL Charcoal Dark Antigrav



LL Charcoal Light Antigrav



LL Dove Tale Antigrav



LL London Clay Antigrav



LL Stony Ground Antigrav



DM CEMENT Dark Antigrav



DM CEMENT Light Antigrav



DM Travertin Antigrav



DM MARBLE White Antigrav



DM CONCRETE **Grey Antigrav**



WL OAK TREE Light Antigrav



WL Nutwood Antigrav



WL Nutwood Country Antigrav



WL Maple Alpine Antigrav



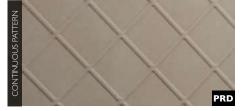
WL Wenge Wood Antigrav



WL Sessile OAK Antigrav



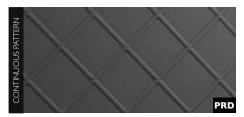
WL Carbonized Wood Antigrav



LL CORD Stony Ground 2600 x 1000 / **NA** 19542 / **SA** 19545



LL CORD Dove Tale 2600 × 1000 / **NA** 19532 / **SA** 19544



LL CORD Charcoal Light 2600 x 1000 / **NA** 19543 / **SA** 19546



2600 × 1000



LL CORD

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	PU-le	eather
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature stability	up to	60 °C
Wet room suitability		
Rolled packable *	~	~
Wight/Designsheet ~	3,4 kg	3,8 kg

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	/	_

Processing

	NA	3A
Cutting, punching	✓	~
Drilling	✓	~
Sawing	✓	_
Milling	_	_
Laser cutting	1	~
Hot bending	✓	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request







LL ROMBO 40 Bianco matt 2600 x 1000 / NA 15025 / SA 15041



LL ROMBO 40 Creme matt 2600 × 1000 / **NA** 13848 / **SA** 13863



LL ROMBO 40 Nero matt 2600 x 1000 / NA 15014 / SA 15029

LL ROMBO 40

Product characteristics

NA	SA
HIPS, PE-foam	
PU-leather	
3,8	4,04
5,0	5,24
up to 60 °C	
	~
	HIPS, F PU-le 3,8 5,0

 $^{^{\}ast}\,$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

✓	✓
✓	✓
_	_
1	✓
_	_
_	_
300 mm	300 mm
	✓ ✓

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	<u>-</u>	
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2

Special colors

On request



2600 x 1000



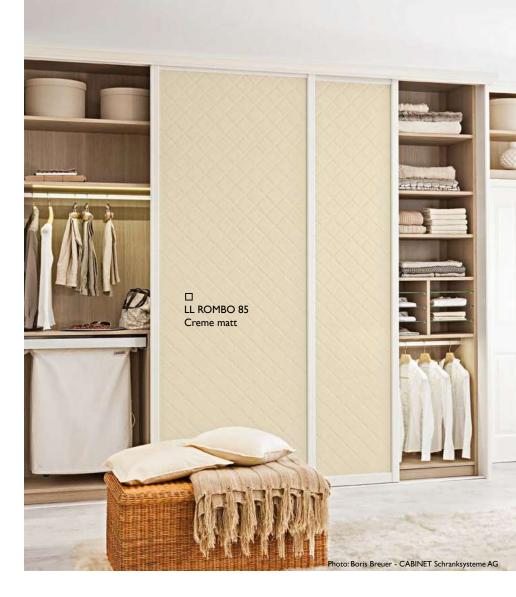
LL ROMBO 85 Bianco matt 2600 x 1000 / **NA** 15026 / **SA** 15042



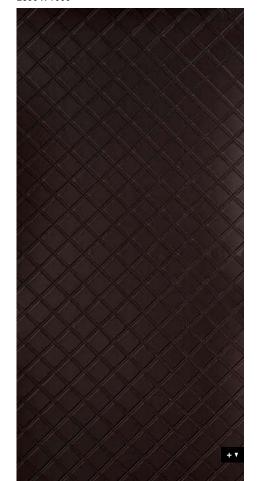
LL ROMBO 85 Creme matt 2600 x 1000 / **NA** 13852 / **SA** 13867



LL ROMBO 85 Nero matt 2600 × 1000 / **NA** 15015 / **SA** 15030



2600 × 1000



LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	_	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	1	✓
Drilling	✓	✓
Sawing, milling	_	_
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

Special colors

On request







LL CRISTAL ROMBO 85 Bianco matt/Silver $2600 \times 1000 /$ SA 15044

LL CRISTAL ROMBO 85

Product characteristics

SA
HIPS, PE-foam
PU-leather, crystal: PMMA
4,04
5,24
up to 60 °C
✓

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic	_
PVA pre-treatment	_

Processing

	34
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	✓
Hot bending	_
PVA compressible	_
Smallest bending radius	300 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request

19/SIBU | DESIGN



2600 x 1000



LL QUADRO Bianco matt 2600 x 1000 / **NA** 16420 / **SA** 15175



LL QUADRO Creme matt 2600 × 1000 / **NA** 14273 / **SA** 14277



LL QUADRO Nero matt 2600 × 1000 / **NA** 15017 / **SA** 15032





2600 × 1000



LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}\,$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	_	_
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	_	_
Laser cutting	1	1
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request





LL QUADRO LUXURY Bronze 2600 x 1000 / **NA** 17831 / **SA** 17851

LL QUADRO

Product characteristics

HIPS, P	E-foam
PU-leather	
2,8	3,04
4,8	5,04
up to 60 °C	
~	~
	2,8 4,8

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic	_	_
PVA pre-treatment	_	_

Processing

	IVA	34
Cutting, punching	/	/
Drilling	/	/
Sawing, milling	_	_
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request



2600 x 1000

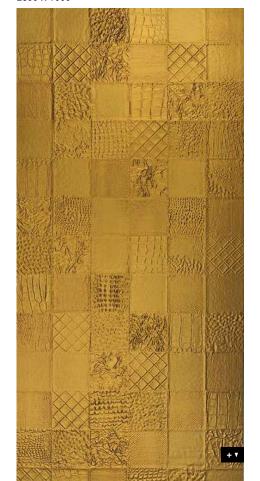




LL COLLAGE Oro 2600 x 1000 / 1,9 / **NA** 13923 / **SA** 13926



2600 × 1000



LL COLLAGE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,15
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	1	~

 $^{^{*}}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	/	~
Magnetic from 3 sheets		/
PVA pre-treatment Oro	_	_

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	✓	✓
Sawing	✓	_
Milling	_	-
Laser cutting	1	~
Hot bending	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request







LL Charcoal Dark 2600 × 1000 / **NA** 19299 / **SA** 19302



LL Charcoal Light 2600 × 1000 / NA 19298 / SA 19301



LL Dove Tale 2600 x 1000 / **NA** 19013 / **SA** 19024



LL London Clay 2600 × 1000 / **NA** 19014 / **SA** 19025



LL Stony Ground 2600 × 1000 / NA 19012 / SA 19023

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,95	2,08
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}\,$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

		-
Cutting, punching	✓	~
Drilling	/	\
Sawing	/	1
Milling	_	_
Laser cutting	✓	✓
Hot bending	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Accessories

SIBUKLE Spatula A I

Special colors

On request



LL LEGUAN Silver 2600 × 1000 / **NA** 12883 / **SA** 12893



LL LEGUAN Gold 2600 × 1000 / **NA** 13480 / **SA** 13478



LL LEGUAN Copper 2600 × 1000 / **NA** 12884 / **SA** 12894



LL LEGUAN Nero 2600 × 1000 / **NA** 14778 / **SA** 14797

2600 × 1000





LEATHER-LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing	1	_
Milling	_	_
Laser cutting	/	✓
Hot bending	1	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm
·		

Accessories

SIBUKLE	Spatula A I

Special colors

_





LL LEGUAN Silk 2600 x 1000 / 1,5 mm / NA 16451 / SA 16452



LL LEGUAN Bianco 2600 × 1000 / 1,4 mm / **NA** 15609 / **SA** 15610

LL LEGUAN

Product characteristics

NA	SA
Н	PS
PU-leather	
1,4 / 1,5	1,53 / 1,63
up to 60 °C	
Silk	
Bianco	
~	✓
	HI PU-le 1,4 / 1,5 up to Silk

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	~	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Processing

		•
Cutting, punching	~	✓
Drilling	✓	✓
Sawing	1	_
Milling	_	_
Laser cutting	~	1
Hot bending	✓	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A I

Special colors

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LL PERSIAN Gold 2600 × 1000 / **NA** 15656 / **SA** 15660



LL PERSIAN Metallic 2600 x 1000 / **NA** 15655 / **SA** 15659



2600 x 1000



LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets		
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	/	/
Sawing	/	_
Milling	_	_
Laser cutting	/	✓
Hot bending	✓	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

Special colors

_





LL PEARL RAY Gold 2600 × 1000 / **NA** 17015 / **SA** 17016

LL PEARL RAY

Product characteristics

NA	SA
HIPS	
PU-leather	
1,6	1,73
up to 60 °C	
✓	~
	PU-le

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	IIA	34
Cutting, punching	~	✓
Drilling	✓	✓
Sawing	✓	_
Milling	_	_
Laser cutting	~	~
Hot bending	~	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	/	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	1	_

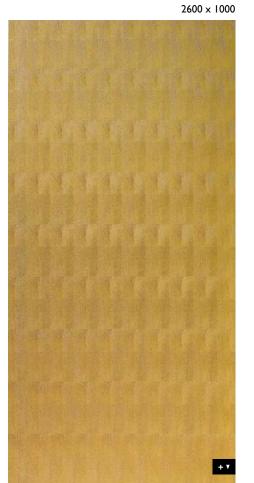
Accessories

SIBUKLE	Spatula A I

Special colors

On request

27 / SIBU | DESIGN





LL FLORAL White 2600 × 1000 / **NA** 13470 / **SA** 13473



2600 × 1000



LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

NA	SA
✓	✓
/	/
/	_
_	_
/	✓
✓	_
/	_
150 mm	150 mm
	\(\frac{1}{2} \)

Accessories

SIBUKLE	Spatula A2

Special colors

On request





LL FLORAL VINTAGE Silver/Silver 2600 × 1000 / **NA** 17266 / **SA** 17267



LL FLORAL White/Silver matt 2600 × 1000 / **NA** 13418 / **SA** 13414



LL FLORAL White/Gold matt 2600 x 1000 / NA 13419 / SA 13415



2600 × 1000

LL FLORAL Black/Silver matt 2600 x 1000 / **NA** 13416 / **SA** 13412

LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	1	
PVA pre-treatment	~	_

Processing

Cutting, punching	~	~
Drilling	✓	✓
Sawing	✓	_
Milling	_	_
Laser cutting	1	~
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2

Special colors

On request

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LL CURVED Silver 2600 × 1000 / **NA** 22805 / **SA** 22806



LL CURVED Gold 2600 × 1000 / **NA** 22803 / **SA** 22808



LL CURVED Rose 2600 × 1000 / **NA** 22804 / **SA** 22807



2600 × 1000



LL CURVED

Product characteristics

NA	SA
HIPS	
PU-leather	
1,7	1,83
up to 60 °C	
✓	/
	HI PU-le

 $^{^{}st}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	✓	/
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Processing

	NA	SA
Cutting, punching	/	~
Drilling	/	✓
Sawing	~	_
Milling	_	_
Laser cutting	~	~
Hot bending	~	_
PVA compressible	/	_
Smallest bending radius	150	mm

Accessories

SIBUKLE	Spatula A I

Special colors

_





LL GRID Silver 2600 × 1000 / **NA** 22811 / **SA** 22812



LL GRID Gold 2600 x 1000 / NA 22809 / SA 22814



LL GRID Rose 2600 x 1000 / NA 22810 / SA 22813

LL GRID

Product characteristics

INA	3A
HIPS	
PU-leather	
1,7	1,83
up to 60 °C	
~	~
	PU-le

 $^{^{\}ast}\,$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

		•
Cutting, punching	/	✓
Drilling	✓	✓
Sawing	✓	_
Milling	_	_
Laser cutting	1	1
Hot bending	✓	_
PVA compressible	✓	_
Smallest bending radius	150	mm

Extra equipment

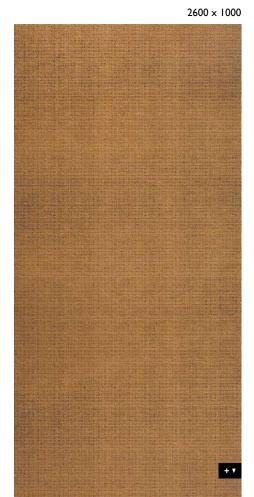
	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	✓	_

Accessories

SIBUKLE Spatula A I

Special colors

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31 / SIBU | DESIGN



LL ALIGNED Silver 2600 × 1000 / **NA** 22817 / **SA** 22818



LL ALIGNED Gold 2600 × 1000 / **NA** 22815 / **SA** 22820



LL ALIGNED Rose 2600 × 1000 / **NA** 22816 / **SA** 22819



2600 x 1000



LL ALIGNED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	~

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 \times 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	1	~
Sawing	1	_
Milling	_	_
Laser cutting	✓	~
Hot bending	✓	_
PVA compressible	1	_
Smallest bending radius	150	mm

Accessories

SIBUKLE	Spatula A I

Special colors



FABRIC-LINE



FL CUBE VELVET Bordeaux 2600 x 1000 / **NA** 22709 / **SA** 22719



FL CUBE VELVET Pearl 2600 × 1000 / **NA** 22710 / **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 × 1000



FABRIC-LINE

FL CUBE VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	~	✓

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On re	equest
Cuttings	~	~
Magnetic from 3 sheets **		/
PVA pre-treatment	~	_

^{**} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	✓	✓
Sawing	~	_
Milling	_	_
Laser cutting	✓	✓
Hot bending	✓	_
PVA compressible	✓	_
Smallest bending radius	150	mm

Accessories

SIBUKLE	Spatula A2

Special colors

•	
On request	







FL CREPA VELVET Avocado 2600 × 1000 / NA 22705 / SA 22715



FL CREPA VELVET Volcano 2600 × 1000 / **NA** 22706 / **SA** 22717

FABRIC-LINE

FL CREPA VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7 1,83	
Max. relief height mm	2,2 2,33	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	<i>✓ ✓</i>	

Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	/ /	
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	_

^{**} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

		-
Cutting, punching	/	✓
Drilling	/	✓
Sawing	/	_
Milling	_	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Accessories

	SIBUKLE	Spatula A2
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Special colors

On request



 2600×1000





FL COMB VELVET Curry 2600 x 1000 / NA 22695 / SA 22711



FL COMB VELVET Pearl 2600 × 1000 / **NA** 22696 / **SA** 22712



2600 × 1000



FABRIC-LINE

FL COMB VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7 1,83	
Max. relief height mm	2,2 2,33	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	/ /	

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version).We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	/ /	
Magnetic from 3 sheets **	✓	
PVA pre-treatment	~	_

^{**} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	/	/
Drilling	✓	~
Sawing	/	_
Milling	_	_
Laser cutting	/	~
Hot bending	1	_
PVA compressible	/	_
Smallest bending radius	I50 mm	

Accessories

SIBUKLE	Spatula A2

•
On request







FL SQUARE 2 VELVET Mocha 2600 × 1000 / NA 22703 / SA 22713



FL SQUARE 2 VELVET Coal 2600 x 1000 / NA 22704 / SA 22714

FABRIC-LINE

FL SQUARE 2 VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7 1,83	
Max. relief height mm	2,2 2,33	
Temperature stability	up to 60 °C	
Wet room suitability		
Rolled packable *	/ /	

^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton ($480 \times 480 \text{ mm}$).

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	/ /	
Magnetic from 3 sheets **	~	
PVA pre-treatment	✓	_

^{**} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	_
Milling	_	_
Laser cutting	1	~
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Accessories

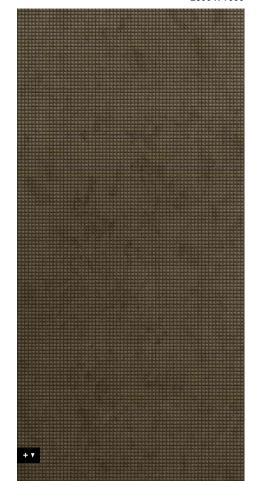
|--|

Special colors

On request



2600 × 1000





FL LAVA VELVET Volcano 2600 × 1000 / **NA** 22707 / **SA** 22718



FL LAVA VELVET Coal 2600 × 1000 / NA 22708 / SA 22716



2600 × 1000



FABRIC-LINE

FL LAVA VELVET

Product characteristics

NA	SA	
HIPS		
PET fiber		
1,7	1,83	
2,2	2,33	
up to 60 °C		
✓	~	
	HI PET 1,7 2,2	

 $^{^{\}ast}$ Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On re	equest
Cuttings	~	~
Magnetic from 3 sheets **	✓	
PVA pre-treatment	~	_

^{**} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing	/	_
Milling	_	_
Laser cutting	1	✓
Hot bending	1	_
PVA compressible	/	_
Smallest bending radius	150 mm	

Accessories

SIBUKLE	Spatula A2
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OPACO-LINE



OL MARBLE Alpine matt AR 2600 x 1000 / **NA** 22624 / **SA** 22632





OPACO LINE

OL MARBLE Alpine matt AR

Product characteristics

NA	SA	
-	PET	
	PS	
P	Paper	
2,3	2,3 2,43	
up to	up to 60 °C	
-		
_	_	
	P 2,3	

Processing

NA	SA
_	_
>	✓
/	✓
/	~
_	_
/	_
1000 mm	1000 mm
	- - - - - -

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	/ /	
Cuttings	~	~
Magnetic from 3 sheets **	1	
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2

Special colors

incr to printing a corona or plasma treatment has to be carried out I long request available in pre-treated version

•







2600 x 1000

OL GENESIS White matt AR $2600 \times 1000 / NA 22626 / SA 22634$

OPACO LINE

OL GENESIS White matt AR

Product characteristics

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3 2,43	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

Cutting, punching	_	_
Drilling	~	~
Sawing, milling (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm
•	✓ 1000 mm	 1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	/ /	
Cuttings	~	~
Magnetic from 3 sheets **	✓	
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2
Special colors	









OL MARBLE White matt AR 2600 x 1000 / **NA** 22625 / **SA** 22633



2600 x 1000



OPACO LINE

OL MARBLE White matt AR

Product characteristics

	NA	SA
Surface material	F	PET
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	-	
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing, milling (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets **	✓	
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2

Special colors

_ _

Ground must be a SIBU metal foil SA (ref. 1/63/, self adhesiv



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





 $2600 \times 1000 / NA 22627 / SA 22635$

OPACO LINE

OL MARBLE Black matt AR

Product characteristics

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3 2,43	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	117	37
Cutting, punching	_	_
Drilling	>	~
Sawing, milling (supported by a panel)	/	~
Laser cutting	/	~
Hot bending	_	_
PVA compressible	/	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets **	1	
PVA pre-treatment	-	_

Accessories

SIBUKLE	Spatula A2

Special colors



2600 x 1000

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Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated v
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBUGLAS





SG CURVED Silver AR+ $2600 \times 1000 / NA 20177 / SA 20215$



SG CURVED Gold AR+ $2600 \times 1000 / NA 20176 / SA 20214$



SG CURVED Rose AR+ $2600 \times 1000 / NA 20178 / SA 20216$



2600 x 1000



SG CURVED AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	-	
Abrasion resistance		
Rolled packable	_	_

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	>	/
Cuttings	~	~
Magnetic from 3 sheets*	✓	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

Cutting, punching — — Drilling		NA	SA
Sawing	Cutting, punching	_	_
Milling — — Laser cutting Hot bending — — PVA compressible —	Drilling	✓	✓
Laser cutting	Sawing	/	✓
Hot bending — — PVA compressible ✓ —	Milling	_	_
PVA compressible ✓ —	Laser cutting	1	1
	Hot bending	_	_
Smallest bending radius 1000 mm	PVA compressible	/	_
	Smallest bending radius	1000 mm	

Accessories

SIBUKLE	Spatula A2
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SG ALIGNED Silver AR+ 2600 x 1000 / **NA** 20180 / **SA** 20219



SG ALIGNED Gold AR+ 2600 x 1000 / **NA** 20179 / **SA** 20218



SG ALIGNED Rose AR+ $2600 \times 1000 / NA 20181 / SA 20217$

SG ALIGNED AR+

Product characteristics

	IVA	34
Surface material = Base material	PMM.	A AR+
Back side material	PU-le	eather
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	*******	
Rolled packable	_	_

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	>
Cuttings	✓	~
Magnetic from 3 sheets*	✓	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

NA	3A
_	_
>	✓
>	✓
-	_
/	~
_	_
✓	_
1000 mm	
	- - - - - - -

Accessories

SIBUKLE	Spatula A2

Special colors



2600 x 1000





SG GRID Silver AR+ $2600 \times 1000 / NA 20183 / SA 20222$



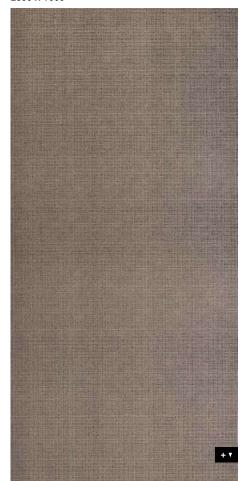
SG GRID Gold AR+ $2600 \times 1000 / NA 20182 / SA 20221$



SG GRID Rose AR+ 2600×1000 / **NA** 20184 / **SA** 20220



2600 × 1000



SG GRID AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets*	✓	
PVA pre-treatment	_	_

 $[\]ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	✓
Sawing	1	✓
Milling	_	_
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	1	_
Smallest bending radius	1000 mm	

Accessories

SIBUKLE	Spatula A2
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SG GENESIS Grey AR+ $2600 \times 1000 / NA \ 20185 / SA \ 20223$



SG GENESIS White AR+ 2600 x 1000 / **NA** 23177 / **SA** 23180

SG GENESIS Grey AR+

Product characteristics

NA	SA
PMMA AR+	
Paper	
2,3 2,43	
up to 60 °C	
_	_
	PMM P: 2,3

Processing

Cutting, punching	_	_
Drilling	~	~
Sawing, milling (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment		_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

|--|

Special colors



2600 x 1000





SG MARBLE Brown AR+ $2600 \times 1000 / NA 19331 / SA 19342$





SIBUGLAS scratch-resistant

SG MARBLE Brown AR+

Product characteristics

	NA	SA	
Surface material = Base material	PMM	PMMA AR+	
Back side material	Pa	Paper	
Material thickness mm	2,3	2,43	
Temperature stability	up to	up to 60 °C	
Wet room suitability			
Abrasion resistance		*******	
Rolled packable	_	_	

Processing

	NA	SA
Cutting, punching	_	_
Drilling	>	/
Sawing, milling (supported by a panel)	/	/
Laser cutting	/	/
Hot bending	_	_
PVA compressible	1	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	✓	/
Cuttings	✓	/
Magnetic from 3 sheets *	,	/
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 54

Accessories

SIBUKLE	Spatula A2
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SG MARBLE Alpine AR+ 2600 × 1000 / **NA** 19329 / **SA** 19340

SG MARBLE Alpine AR+

Product characteristics

	NA	SA		
Surface material = Base material	PMM	PMMA AR+		
Back side material	Pa	Paper		
Material thickness mm	2,3	2,3 2,43		
Temperature stability	up to	up to 60 °C		
Wet room suitability	-			
Abrasion resistance				
Rolled packable	_	_		

Processing

Cutting, punching	_	_
Drilling	~	~
Sawing, milling (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm
•	✓ 1000 mm	 1000 mm

Extra equipment

	NA	SA
Special formats	On r	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	1	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

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	_









SG MARBLE Black AR+ $2600 \times 1000 / NA 19330 / SA 19341$





SIBUGLAS scratch-resistant

SG MARBLE Black AR+

Product characteristics

	NA	SA	
Surface material = Base material	PMN	PMMA AR+	
Back side material	Р	Paper	
Material thickness mm	2,3	2,43	
Temperature stability	up to	up to 60 °C	
Wet room suitability	-		
Abrasion resistance			
Rolled packable	_	_	

Processing

Cutting, punching — — Drilling		NA	SA
Sawing, milling (supported by a panel) Laser cutting Hot bending PVA compressible	Cutting, punching	_	_
Laser cutting	Drilling	~	1
Hot bending — — PVA compressible ✓ —	Sawing, milling (supported by a panel)	~	1
PVA compressible —	Laser cutting	~	1
· · · · · · · · · · · · · · · · · · ·	Hot bending	_	_
Smallest bending radius 1000 mm 1000 m	PVA compressible	~	_
• • • • • • • • • • • • • • • • • • •	Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA	
Special formats	On r	equest	
Further thicknesses	✓	~	
Cuttings	✓	~	
Magnetic from 3 sheets *	,	/	
PVA pre-treatment	_	_	

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBU | DESIGN \ 56

Accessories

SIBUKLE	Spatula A2
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2600 x 1000 / **NA** 19334 / **SA** 19345

SG MARBLE White AR+

Product characteristics

	NA	SA
Surface material = Base material	PMN	1A AR+
Back side material	Paper	
Material thickness mm	2,3 2,43	
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing, milling (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA	
Special formats	On r	equest	
Further thicknesses	✓	✓	
Cuttings	✓	✓	
Magnetic from 3 sheets *		1	
PVA pre-treatment	_	_	

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

	SIBUKLE	Spatula A2
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Special colors

57 / SIBU | DESIGN





SG MARBLE Grey AR+ $2600 \times 1000 / NA 19333 / SA 19344$



SG MARBLE Grey AR+

Product characteristics

NA	SA	
PMM	PMMA AR+	
P	Paper	
2,3	2,43	
up to	up to 60 °C	
-		
-	_	
	P: 2,3	

Processing

NA	SA
_	_
1	✓
1	✓
~	✓
_	_
1	_
1000 mm	1000 mm
	- - - - - -

Extra equipment

	NA	SA	
Special formats	On re	equest	
Further thicknesses	✓	/ /	
Cuttings	✓	✓	
Magnetic from 3 sheets *	,		
PVA pre-treatment	_	_	

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A2
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SG MARBLE Emperador AR+ 2600 x 1000 / NA 19332 / SA 19343

SG MARBLE Emperador AR+

Product characteristics

NA	SA
PMMA AR+	
Paper	
2,3 2,43	
up to 60 °C	
_	_
	PMM P:

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing, milling (supported by a panel)	~	~
Laser cutting	~	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	/
Cuttings	~	/
Magnetic from 3 sheets *	/	
PVA pre-treatment	_	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2	

Special colors



2600 x 1000





SG LEGUAN Bianco met AR+ $2600 \times 1000 / NA 19304 / SA 19305$



SG LEGUAN Silver AR+ $2600 \times 1000 / NA 16975 / SA 16979$



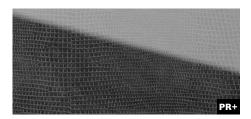
SG LEGUAN Silk AR+ $2600 \times 1000 / NA 20275 / SA 20276$



SG LEGUAN Gold AR+ $2600 \times 1000 / NA 16977 / SA 16982$



SG LEGUAN Copper AR+ 2600 x 1000 / NA 16976 / SA 16981



SG LEGUAN Nero AR+ $2600 \times 1000 / NA 18089 / SA 18095$



SG LEGUAN AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-le	ather
Material thickness mm	2,8	2,93
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance	*******	
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	/	~
Sawing (supported by a panel)	/	✓
Milling	_	-
Laser cutting	/	✓
Hot bending	_	_
PVA compressible	/	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

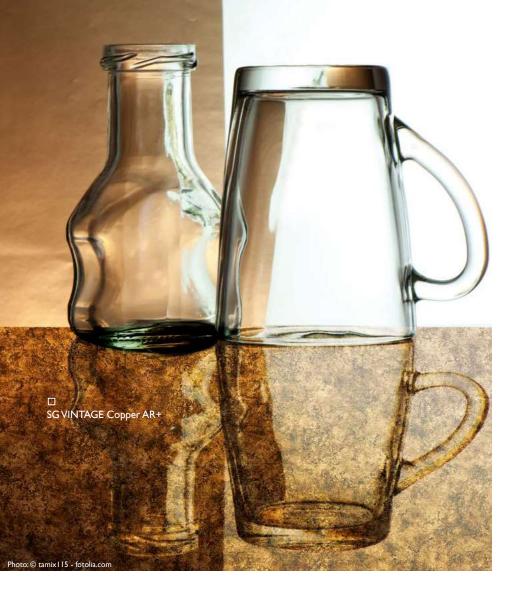
	NA	SA
Special formats	On re	quest
Further thicknesses	✓	/
Cuttings	✓	/
Magnetic from 3 sheets *	✓	
PVA pre-treatment	_	_

 $[\]ensuremath{^{*}}$ Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

On request			
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2600 x 1000 / NA 17197 / SA 17199



SG VINTAGE Copper AR+ 2600 × 1000 / **NA** 17198 / **SA** 17200

SG VINTAGE AR+

Product characteristics

NA	3A
PMMA AR+	
PU-leather	
2,8	2,93
up to	60 °C

_	_
	PU-le

Processing

	NA	SA
Cutting, punching	_	_
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	_	_
Laser cutting	✓	✓
Hot bending	_	_
PVA compressible	✓	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	/	~
Cuttings	/	~
Magnetic from 3 sheets *		
PVA pre-treatment	_	_

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2





SG LUXURY Gold AR+ $2600 \times 1000 / NA 17819 / SA 17840$



SG LUXURY Bronze AR+ $2600 \times 1000 / NA 17820 / SA 17841$



2600 × 1000



SG LUXURY AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	_	_
Drilling	~	~
Sawing (supported by a panel)	/	~
Milling	_	_
Laser cutting	/	~
Hot bending	_	_
PVA compressible	~	_
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	_	_

^{*} Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors

On request







SG OLD Platin AR+ $2600 \times 1000 / NA 18067 / SA 18001$

SG OLD Platin AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	_	_

Processing

	NA	SA
Cutting, punching	-	-
Drilling	>	\
Sawing (supported by a panel)	>	\
Milling	_	-
Laser cutting	>	\
Hot bending	-	-
PVA compressible	\	1
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	/	~
Cuttings	1	~
Magnetic from 3 sheets *	/	
PVA pre-treatment	_	_

Accessories

SIBUKLE	Spatula A2		
Special colors			



2600 × 1000



^{*} Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).



SG Hollywood 2600 × 1000 / **NA** 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.



SIBUGLAS

SG Hollywood

Product characteristics

	NA
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

NA
_
✓
~
~
On request
On request
1000 mm

^{*} Only an inner corner on the visible side is possible by heating the reverse side!

Extra equipment

	NA
Special formats	On request
Further thicknesses	On request
Cuttings	✓

Special colors

_





WOOD-LINE



WL Carbonized Wood 2600 × 1000 / **NA** 20157 / **SA** 20224





WOOD-LINE

WL Carbonized Wood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	~	_
Laser cutting	✓	~
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	I50 mm	

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets***	1	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	

Special colors

-

SIBU | DESIGN | 68

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





WL Wenge Wood $2600 \times 1000 / NA 19016 / SA 19027$

WOOD-LINE

WL Wenge Wood

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	impregna	ited paper
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	✓

Processing

	NA	3A
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	
Special colors		





Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



WL Maple Alpine $2600 \times 1000 / NA 19018 / SA 19029$





WOOD-LINE

WL Maple Alpine

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	✓	✓
Sawing, milling	~	_
Laser cutting	1	~
Hot bending	~	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	
Special colors		





WL Nutwood 2600 × 1000 / **NA** 19019 / **SA** 19030

WOOD-LINE

WL Nutwood

Product characteristics

NA	SA
HIPS	
impregnated paper	
1,3 1,4	
up to 60 °C	
■■■□□□	
~	~
	HI impregna

Processing

	NA	SA
Cutting, punching	/	/
Drilling	✓	✓
Sawing, milling	/	-
Laser cutting	✓	\
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	/	/
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	1	_

Accessories

SIBUKLE	Spatula A I	

Special colors





Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

Design sheets are to be rolled with the patterned side on the inside
(applies for both the NA and SA versions). We recommend that not more
than 3 sheets be rolled per carton (460 x 480 mm).



WL Nutwood Country 2600 x 1000 / **NA** 19017 / **SA** 19028





WOOD-LINE

WL Nutwood Country

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	1	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets	/	
PVA pre-treatment	1	_

Accessories

SIBUKLE	Spatula A I
Special colors	



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).





WL Sessile OAK $2600 \times 1000 / NA 22786 / SA 22787$



2600 × 1000



WOOD-LINE

WL Sessile OAK

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	~	~
Drilling	/	✓
Sawing, milling	~	_
Laser cutting	~	✓
Hot bending	~	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

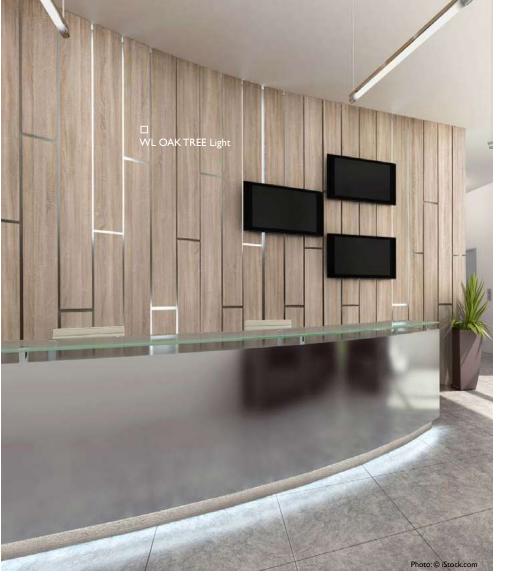
	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I		
Special colors			

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Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).





WL OAK TREE Light 2600 x 1000 / **NA** 17278 / **SA** 17279

WOOD-LINE

WL OAKTREE Light

Product characteristics

HIPS	
impregnated paper	
1,2 1,33	
up to 60 °C	
✓	~
	1,2

Processing

	NA	SA
Cutting, punching	/	/
Drilling	✓	✓
Sawing, milling	/	-
Laser cutting	/	\
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets	-	/
PVA pre-treatment	✓	_

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 490 mm).

Accessories

SIBUKLE	Spatula A I		

Special colors



2600 x 1000





DM OXIDIZED Silver AR 2600 x 1000 / **NA** 20139 / **SA** 20187



DM OXIDIZED Autumn AR 2600 x 1000 / **NA** 20143 / **SA** 20191



DM OXIDIZED Copper AR 2600 × 1000 / **NA** 20138 / **SA** 20186



DM OXIDIZED Nickel AR 2600 × 1000 / **NA** 20140 / **SA** 20188



DM OXIDIZED Platin AR 2600 x 1000 / **NA** 20141 / **SA** 20189



DM OXIDIZED Titan AR 2600 x 1000 / **NA** 20142 / **SA** 20190

2600 × 1000





DM OXIDIZED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets *	/	
PVA pre-treatment	1	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

	NA	SA
Cutting, punching	~	✓
Drilling	~	/
Sawing, milling	~	_
Laser cutting	~	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	~	_
Smallest bending radius	150 mm	

Accessories

Processing

SIBUKLE	Spatula A I

Special colors

<u>-</u>







DM SLIGHTLY USED Gold AR 2600 x 1000 / NA 20153 / SA 20201



DM SLIGHTLY USED Bronze AR 2600 × 1000 / **NA** 20152 / **SA** 20200



DM SLIGHTLY USED Copper AR 2600 x 1000 / **NA** 20151 / **SA** 20199



DM SLIGHTLY USED Titan AR 2600 x 1000 / **NA** 20154 / **SA** 20202

DM SLIGHTLY USED AR

Product characteristics

	NA	3A
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	✓

Processing

	• • • •	
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment	~	_

$\ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A I	

Special colors





2600 x 1000



DM METALLIC USED Champagne AR 2600 x 1000 / NA 20150 / SA 20198



DM METALLIC USED Silver AR $2600 \times 1000 / NA 20145 / SA 20193$



DM METALLIC USED Titan AR $2600 \times 1000 / NA 20144 / SA 20192$



2600 x 1000



DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	~	_
Laser cutting	1	~
Hot bending	_	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	✓
Magnetic from 3 sheets *	•	/
PVA pre-treatment	1	_

 $[\]ast$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A I





DM METALLIC USED Ivory AR 2600 x 1000 / **NA** 20149 / **SA** 20197



DM METALLIC USED Sand AR 2600 x 1000 / **NA** 20147 / **SA** 20195



DM METALLIC USED Bronze AR 2600 x 1000 / NA 20146 / SA 20194



2600 x 1000

DM METALLIC USED Steel AR 2600 x 1000 / **NA** 20148 / **SA** 20196

DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

INA	3A
HIPS	
Print	
1,0	1,13
up to 60 °C	
~	/
	Pr 1,0

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	~	_
Laser cutting	1	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

 \ast Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

	NA	SA
Special formats	On request	
Further thicknesses	~	✓
Cuttings	~	✓
Magnetic from 3 sheets *	~	,
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I	





DM REFINED METAL Silver AR $2600 \times 1000 / NA 20155 / SA 20203$



DM REFINED METAL Titan AR $2600 \times 1000 / NA 20156 / SA 20204$



2600 × 1000



DM REFINED METAL AR

Product characteristics

	NA	SA
Base material	н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	~	_
Laser cutting	1	~
Hot bending	_	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	1	~
Cuttings	✓	~
Magnetic from 3 sheets *		/
PVA pre-treatment	/	_

 $\ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

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Accessories

SIBUKLE	Spatula A I





DM SILENT Gold AR $2600 \times 1000 / NA 19200 / SA 19208$

DM SILENT Gold AR

Product characteristics

NA	3A
HIPS	
Print	
1,0	1,13
up to 60 °C	
~	/
	Pr 1,0

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	/	~
Cuttings	~	~
Magnetic from 3 sheets *	-	,
PVA pre-treatment	/	_

\ast Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A I

Special colors



2600 x 1000



DM Iron Age AR 2600 × 1000 / **NA** 19201 / **SA** 19209









DM Iron Age AR

Product characteristics

	NA	SA
Base material	н	PS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	/	✓
Hot bending	_	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets *	,	/
PVA pre-treatment	1	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A I





DM CLASSY Silver AR $2600 \times 1000 / NA 19326 / SA 19337$



DM CLASSY Bronze AR 2600 x 1000 / **NA** 19011 / **SA** 19022



DM CLASSY Copper AR 2600 × 1000 / **NA** 19199 / **SA** 19207



DM CLASSY Gold AR 2600 x 1000 / **NA** 19010 / **SA** 19021



DM CLASSY Black AR $2600 \times 1000 / NA 19325 / SA 19336$

2600 x 1000



Product characteristics

	NA	SA
Base material	н	IPS
Surface material	Pr	rint
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability	-	
Abrasion resistance		
Rolled packable	~	1

Processing

NA	SA
~	~
✓	✓
✓	_
✓	✓
_	_
_	_
1	_
150 mm	150 mm
	\(\frac{1}{2} \)

Extra equipment

	NA	SA
Special formats	On re	quest
Further thicknesses	/	✓
Cuttings	✓	~
Magnetic from 3 sheets *	~	/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

 $[\]ast$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM LUXURY Bronze AR 2600 x 1000 / **NA** 21487 / **SA** 21488



DM LUXURY Gold AR 2600 × 1000 / **NA** 21391 / **SA** 21392



2600 x 1000



DM LUXURY AR

Product characteristics

	NA	SA
Base material	Н	PS
Surface material	Pr	int
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	~	_

Processing

	NA	SA
Cutting, punching	~	~
Drilling	~	~
Sawing, milling	1	_
Laser cutting	1	~
Hot bending	_	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A I

Special colors

_







DM VINTAGE Copper 2600 x 1000 / **NA** 17276 / **SA** 17277



DM VINTAGE Silver 2600 × 1000 / **NA** 17274 / **SA** 17275

DM Vintage

Product characteristics

	NA	3A
Base material	Н	PS
Surface material	Pr	int
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	3A
Cutting, punching	✓	~
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	/	✓
Hot bending	1	_
Thermoforming	✓	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	1	_

Accessories

SIBUKLE Spatula A I

Special colors

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DM CONCRETE Grey 2600 × 1000 / **NA** 22827 / **SA** 22828



2600 x 1000



DECO-LINE

DM CONCRET Grey

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PP	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	✓
Hot bending	~	_
Thermoforming	_	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	✓	~
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I	

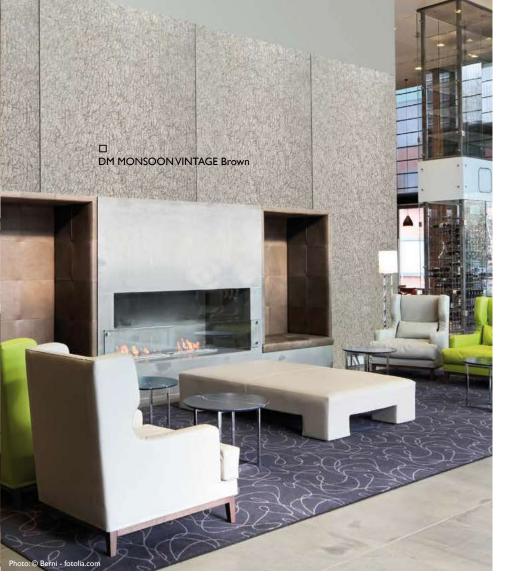
Special colors

_

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^{*} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not mo

Ground must be a SIBU metal foil SA (ref. 17637, self adhesive





 $2600 \times 1000 / NA 17033 / SA 17037$

DM MONSOON

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■■■□□□	
Rolled packable		

Processing

	NA	SA
Cutting, punching	✓	/
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	~	1
Hot bending	~	_
Thermoforming	_	_
PVA compressible	✓	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

Speciai	colors
	_

2600 x 1000

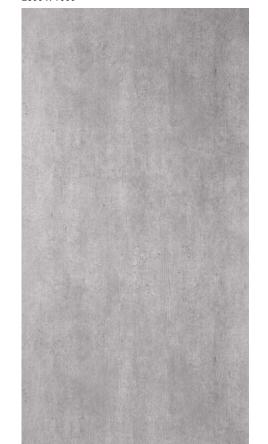




DM CEMENT Light 2600 x 1000 / **NA** 19087 / **SA** 19091



2600 × 1000



DECO-LINE

DM CEMENT Light

Product characteristics

	NA	SA	
Base material	Н	HIPS	
Surface material	impregnated paper		
Material thickness mm	1,2	1,33	
Temperature stability	up to 60 °C		
Wet room suitability			
Abrasion resistance			
Rolled packable **	✓	~	

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	>
Cuttings	✓	/
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I
Special colors	



<sup>Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more whan 3 sheets be rolled per carton (480 x 480 mm).
Ground must be a SIBU metal foll SA (ref. 17637, self adhesive).</sup>





DM CEMENT Dark 2600 × 1000 / **NA** 19088 / **SA** 19092

DM CEMENT Dark

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	/

Processing

	IVA	34
Cutting, punching	/	/
Drilling	✓	✓
Sawing, milling	✓	1
Laser cutting	1	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	>	✓
Cuttings	>	~
Magnetic from 3 sheets ***	/	
PVA pre-treatment	/	_

Accessories

SIBUKLE	Spatula A I	

Special colors

01./





Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated vers
Posign sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carron (480 x 480 mm).
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



 $2600 \times 1000 / NA 19327 / SA 19338$



2600 × 1000



DECO-LINE

DM MARBLE White

Product characteristics

	NA	SA
Base material	н	IPS
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	✓	/

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	~	✓
Sawing, milling	1	_
Laser cutting	1	~
Hot bending	~	_
Thermoforming	_	_
PVA compressible	~	_
Smallest bending radius	150 mm	150 mm

Extra equipment

SIBU | DESIGN | 92

	NA	SA
Special formats	On re	equest
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets ***		/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I	
Special colors		

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 betess be rolled per carron (480 x 480 mm). Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM Travertin $2600 \times 1000 / NA 19328 / SA 19339$

DM Travertin

Product characteristics

NA	SA
HIPS	
impregnated paper	
1,3	1,43
up to 60 °C	
~	~
	HI impregna

Processing

	NA	3A
Cutting, punching	1	/
Drilling	✓	✓
Sawing, milling	✓	1
Laser cutting	✓	<
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets***		
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
Special colors	

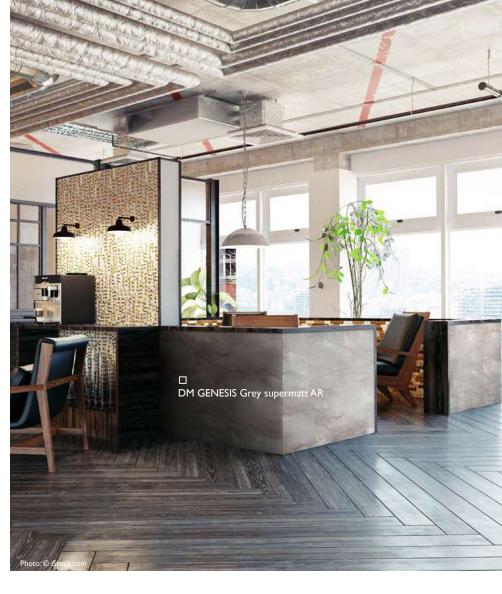
<sup>Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
Possign sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more whan 3 sheets be rolled per carton (480 x 480 mm).
Ground must be a SIBU metal foll SA (ref. 17637, self adhesive).</sup>







DM GENSIS Grey supermatt AR 2600 x 1000 / **NA** 23093 / **SA** 23101



2600 × 1000



DECO-LINE

DM GENESIS Grey supermatt AR

Product characteristics

	NA	SA	
Base material	н	HIPS	
Surface material	Р	ET	
Material thickness mm	1,4	1,53	
Temperature stability	up to	60 °C	
Wet room suitability			
Abrasion resistance			
Rolled packable **	~	~	

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	1
Hot bending	/	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
Special colors	

SIBU | DESIGN | 94

- Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version
 Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM GENSIS White supermatt AR 2600 x 1000 / NA 23092 / SA 23100

DM GENESIS White supermatt AR

Product characteristics

	NA	SA
Base material	н	IPS
Surface material	PET	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

NA	SA
✓	✓
/	✓
/	_
✓	✓
✓	_
_	_
/	_
150 mm	
	\rightarrow \right

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	1	_

Accessories

SIBUKLE	Spatula A I	
Special colors		

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated vers Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carrorn (480 x 480 mm). Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





95/SIBU|DESIGN



2600 x 1000



DM MARBLE White supermatt AR 2600 x 1000 / NA 23091 / SA 23098



2600 x 1000



DECO-LINE

DM MARBLE White supermatt AR

Product characteristics

	NA	SA	
Base material	HIPS		
Surface material	P	PET	
Material thickness mm	1,4	1,53	
Temperature stability	up to 60 °C		
Wet room suitability			
Abrasion resistance			
Rolled packable **	~	~	

Processing

	NA	SA
Cutting, punching	~	~
Drilling	~	~
Sawing, milling	~	_
Laser cutting	1	~
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	✓
Cuttings	~	~
Magnetic from 3 sheets ***	~	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I		
Special colors			

SIBU | DESIGN | 96

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
 Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
 We recommend data not more than 3 sheets be rolled per carton (480 x 480 mm).
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM MARBLE Black supermatt AR 2600 x 1000 / **NA** 22947 / **SA** 23099

DM MARBLE Black supermatt AR

Product characteristics

NA	3A
HIPS	
PET	
1,4	1,53
up to 60 °C	
1	~
	HI PI

Processing

	NA	3A
Cutting, punching	~	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	>	✓
Cuttings	~	~
Magnetic from 3 sheets ***	/	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A I
Special colors	

Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated vers Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carron (480 x 480 mm). Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).







DM Magic White AR $2600 \times 1000 / 1 \text{ mm} / NA 15414 / SA 15422$



DM Magic Black AR $2600 \times 1000 / 1 \text{ mm} / \text{NA} 15415 / \text{SA} 15423$ $2600 \times 1000 / 2 \text{ mm} / \text{NA} 15417 / \text{SA} -$



DM Magic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	/
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	✓	_
Thermoforming	✓	_
PVA compressible	/	_
Smallest bending radius	150	mm

Extra equipment

Special formats	On request	
Further thicknesses	>	~
Cuttings	~	~
Magnetic from 3 sheets	~	
PVA pre-treatment	✓	_

NA

SA

Accessories

SIBUKLE	Spatula A I
---------	-------------

Special colors

On request







DM Snow White matt AR $2600 \times 1000 / NA 23145 / SA 23146$



DM Graphite Black matt AR 2600 x 1000 / **NA** 23144 / **SA** 23147

DM matt AR

Product characteristics

NA	3A
HIPS	
PET	
1,0	1,13
up to 60 °C	
~	~
	PI I,0

Processing

	117	37
Cutting, punching	\	/
Drilling	✓	✓
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
Thermoforming	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I

Special colors

On request

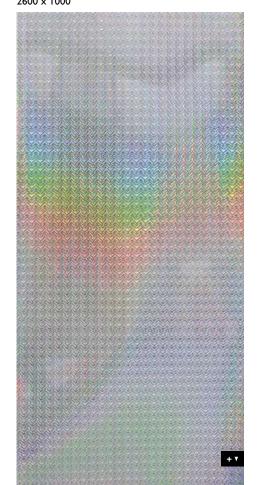
Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.



DM GALAXY Silver 2600 x 1000 / **NA** 10169 / **SA** 10175







DECO-LINE

DM GALAXY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	~	1
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

Special formats	On request	
Further thicknesses	Y Y	
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
---------	-------------

Special colors

_





DM Hollywood 2600 × 1000 / **NA** 18433 / **SA** 18442



DM Hollywood Blue 2600 × 1000 / **NA** 20945 / **SA** 21272



DM Aqua 2600 × 1000 / **NA** 18424 / **SA** 18443

DM Mirror

Product characteristics

NA	3A
HIPS	
PET	
1,0	1,13
up to 60 °C	
~	~
	HI PI

Processing

	NA	3A
Cutting, punching	~	~
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	✓	_
PVA compressible	✓	_
Smallest bending radius	150 mm	

Extra equipment

Special formats	On request	
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

|--|

Special colors

On request



DM LUXURY Holografico 2600 × 1000 / **NA** 19009 / **SA** 19020



2600 x 1000



DECO-LINE

DM LUXURY Holografico

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■00000	
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	~	✓
Drilling	~	✓
Sawing, milling	/	_
Laser cutting	~	~
Hot bending	~	_
Thermoforming	_	_
PVA compressible	/	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	~	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Accessories

SIBUKLE	Spatula A I

Special colors

_





DM Silver PF $2600 \times 1000 / NA 10357 / SA 10363$



DM Smoke PF $2600 \times 1000 / NA 10385 / SA 10389$

DM PF

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	✓	<
Hot bending	✓	_
Thermoforming	✓	_
PVA compressible	/	-
Smallest bending radius	150 mm	

Extra equipment

Special formats	On request	
Further thicknesses	~	~
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I
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Special colors

On request



DM OPTICAL MIRROR Silver AR 2800 x 1250 / **NA** 20877



DM OPTICAL MIRROR Fashion Grey AR $2800 \times 1250 / NA 21244$



DM OPTICAL MIRROR Anthracite AR 2800 x 1250 / **NA** 21241



DM OPTICAL MIRROR Brass AR $2800 \times 1250 / NA 21242$



DM OPTICAL MIRROR Gold AR $2800 \times 1250 / NA 21243$



DM OPTICAL MIRROR Copper AR $2800 \times 1250 / NA 21245$



DM OPTICAL MIRROR AR

Product characteristics

NA
HIPS
PET
1,0
up to 60 °C

✓

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing, milling	~
Laser cutting	~
Hot bending	~
Thermoforming	_
PVA compressible	~
Smallest bending radius	150 mm

Extra equipment

	INA	
Special formats	On request	
Further thicknesses	✓	
Cuttings	✓	
Magnetic from 3 sheets	_	
PVA pre-treatment	✓	

Accessories

SIBUKLE	_





DM Silver MMS 2600 × 1000 / **NA** 20499 / **SA** 20501



DM Gold MMS 2600 × 1000 / **NA** 20500 / **SA** 20502

DM MMS

Product characteristics

NA	3A
HIPS	
Print	
1,0	1,13
up to 60 °C	
■■■□□□	
~	~
	HI Pr

Processing

	NA	SA
Cutting, punching	✓	<
Drilling	/	\
Sawing, milling	✓	_
Laser cutting	/	\
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment NA SA

Special formats	On request	
Further thicknesses	✓	~
Cuttings	~	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	/	_

Accessories

SIBUKLE	Spatula A I
---------	-------------

Special colors

On request



DM Silver

 $2600 \times 1000 / 1 \text{ mm}$ / NA 10312 / SA 10324 $2000 \times 1000 / 1 \text{ mm}$ / NA 10304 / SA 10322 $2000 \times 1000 / 2 \text{ mm}$ / NA 12114 / SA 10323



DM Silver/White 2000 x 1000 / 1 mm / **NA** 10372 / **SA** 10381



DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	✓	✓
Hot bending	/	_
Thermoforming	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	

Extra equipment

Special formats	On request	
Further thicknesses	y y	
Cuttings	>	✓
Magnetic from 3 sheets	~	
PVA pre-treatment	✓	_

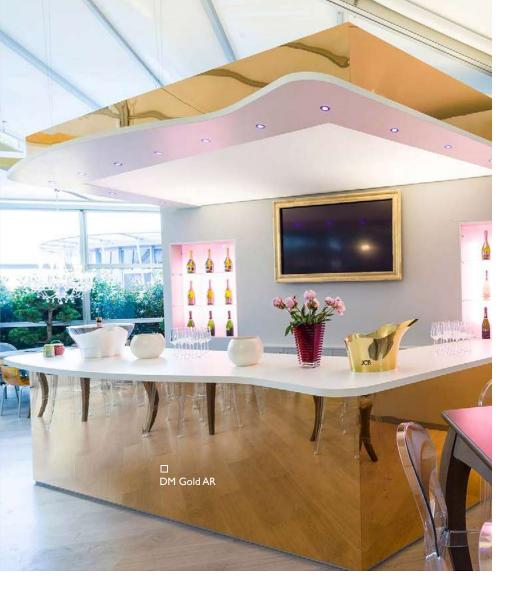
Accessories

SIBUKLE	Spatula A I
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Special colors

On request







DM Gold AR $2600 \times 1000 / NA | 10181 / SA | 10187$ 2000 × 1000 / **NA** 10178 / **SA** 10186



DM Rosegold AR 2600 × 1000 / **NA** 20955 / **SA** 20956



DM Brass AR 2600 x 1000 / NA 10135 / SA 10139

DM Mirror AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	~

Processing

	NA	SA
Cutting, punching	/	<
Drilling	/	<
Sawing, milling	/	_
Laser cutting	/	1
Hot bending	~	_
Thermoforming	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

Special formats	On request		
Further thicknesses	/ /		
Cuttings	~	~	
Magnetic from 3 sheets	✓		
PVA pre-treatment	~	_	

Accessories

SIBUKLE	Spatula A I
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DM Anthracite AR 2600 × 1000 / **NA** 10120 / **SA** 10125



DM Brown AR 2600 × 1000 / **NA** 10147 / **SA** 10150



DM Rose AR 2600 × 1000 / **NA** 10271 / **SA** 12428



DM Iceblue AR 2600 × 1000 / **NA** 10204 / **SA** 10210



DM Fashion Grey AR 2600 x 1000 / **NA** 13808 / **SA** 13810



DECO-LINE abrasion-resistant DM Mirror AR

Product characteristics

PS ET
1,13
60 °C
~

Processing

	NA	SA
Cutting, punching	~	~
Drilling	~	~
Sawing, milling	~	_
Laser cutting	1	~
Hot bending	1	_
Thermoforming	~	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment NA

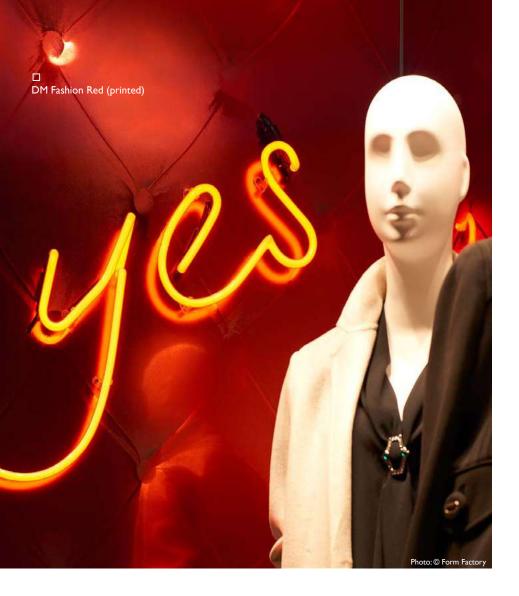
Special formats	On request	
Further thicknesses	✓	>
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	✓	_

Accessories

SA

Special colors

–





DM Bronze 2600 x 1000 / **NA** 10143 / **SA** 15275



DM Champagne 2600 x 1000 / **NA** 12416 / **SA** 12430



DM Gold 30 2600 × 1000 / **NA** 10222/ **SA** 11504



DM Fashion Red 2600 × 1000 / **NA** 10213 / **SA** 13807

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Р	ET
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability	-	
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	~	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	✓	_
Thermoforming	~	_
PVA compressible	1	_
Smallest bending radius	150	mm

Extra equipment

Special formats	On r	equest
Further thicknesses	~	✓
Cuttings	✓	✓
Magnetic from 3 sheets		/
PVA pre-treatment	/	_

Accessories

	SIBUKLE	Spatula A I
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DM Brass brushed matt AR $2600 \times 1000 / NA 15290 / SA 15298$



DM Gold brushed matt AR 2600 x 1000 / **NA** 15291 / **SA** 15299



DECO-LINE abrasion-resistant

DM Brushed matt

Product characteristics

	NA	SA
Base material	Н	PS
Surface material	PE	T
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability		I ■ □
Abrasion resistance		
Rolled packable	>	~

Processing

	NA	SA
Cutting, punching	/	~
Drilling	/	~
Sawing, milling	/	_
Laser cutting	1	1
Hot bending	~	_
Thermoforming	~	_
PVA compressible	~	_
Smallest bending radius	150	mm

Extra equipment

	NA	SA
Special formats	On re	equest
Further thicknesses	✓	✓
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Accessories

SIBUKLE	Spatula A I









DM Silver brushed 2600 x 1000 / **NA** 10291 / **SA** 10298



2600 x 1000 / **NA** 10193 / **SA** 10199



DM Champagne brushed $2600 \times 1000 / NA 12417 / SA 12433$



DM Titan brushed 2600 x 1000 / **NA** 12285 / **SA** 12431



DM Copper brushed 2600 x 1000 / **NA** 12418 / **SA** 12432

 2600×1000

DECO-LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	P	ET
Material thickness mm	1,0	1,13
Temperature stability	up to	60 °C
Wet room suitability	-	
Abrasion resistance		
Abrasion resistance DM Silver brushed		
Rolled packable	✓	✓

Processing

	INA	34
Cutting, punching	1	1
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	✓
Hot bending	✓	_
Thermoforming	~	_
PVA compressible	1	_
Smallest bending radius	150	mm

Extra equipment

Special formats	On re	equest
Further thicknesses	✓	~
Cuttings	~	✓
Magnetic from 3 sheets	•	/
PVA pre-treatment	~	_

Accessories

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DM DEEP BRUSHED Gravel $2600 \times 1000 / NA 22822 / SA 22823$



DM DEEP BRUSHED Sandy 2600 x 1000 / **NA** 22825 / **SA** 22824



2600 × 1000



DECO-LINE

DM DEEP BRUSHED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PP	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable **	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	~
Hot bending	1	_
Thermoforming	_	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	~
Cuttings	✓	~
Magnetic from 3 sheets ***		
PVA pre-treatment	~	_

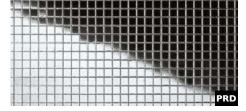
Accessories

SIBUKLE	Spatula A I	
Special colors		
_		

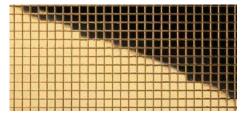
^{**} Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

*** Ground must be a SIBU metal foll SA (ref. 17637, self adhesive).





MS 3x3 flex Classic Silver 980 x 980 / **SA** 10650



MS 3x3 flex Classic Gold AR 980×980 / SA 10592



MS 3×3

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Abrasion resistance MS Gold AR	
Rolled packable	✓

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Extra equipment

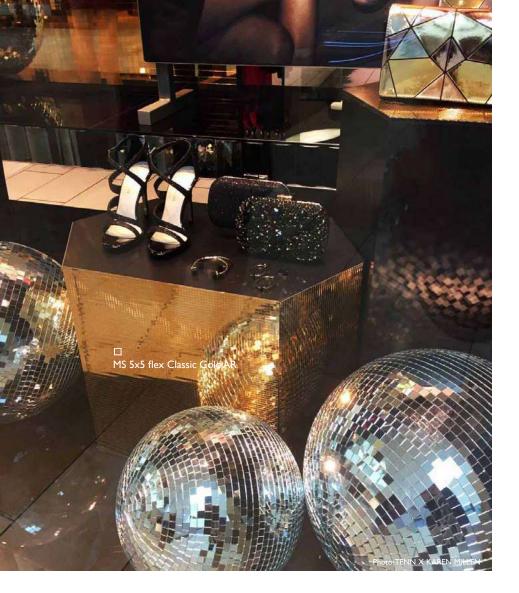
	SA
Special formats	_
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Accessories

|--|

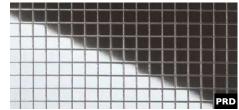
-		
On request		







MS 5x5 flex Classic Hollywood 980×980 / SA 18436



MS 5x5 flex Classic Silver 980 × 980 / **SA** 10657



MS 5x5 flex Classic Gold AR 980×980 / SA 10598

MS 5×5

Product characteristics

SA
HIPS
PET
1,2
up to 50 °C
✓

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

xtra equipment

Extra equipment	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Accessories

Processing

SIBUKLE	Spatula A I
---------	-------------

Special colors



MS 5x5 flex Classic GALAXY Silver 980×980 / SA 10575



MS 5×5

Product characteristics

	SA
Base material	HIPS
Surface material	Print
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Extra equipment

Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Accessories

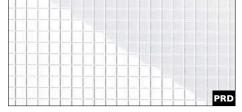
SIBUKLE	Spatula A I
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Special colors

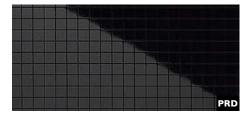
_







MS 5x5 flex Classic MAGIC White 980×980 / SA 13476



MS 5x5 flex Classic MAGIC Black 980×980 / SA 13475

MS 5×5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	~

Extra equipment

SA
✓
3000
1000
_
✓
✓
_

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Accessories

SIBUKLE	Spatula A I

Special colors



MS 10x10 flex Classic Silver $980 \times 980 /$ **SA** 10639



MS 10x10 flex Classic Gold AR 980 x 980 / **SA** 10581



MS 20x20 flex Classic Silver $980 \times 980 /$ **SA** 10644



MS 20x20 flex Classic Gold AR $980 \times 980 /$ **SA** 10582



MS 10×10/20×20

Product characteristics

	
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Abrasion resistance MS Gold AR	*****
Rolled packable	✓

Extra equipment

Extra equipment	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

_	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Accessories

SIBUKLE	Spatula A I
---------	-------------

Special colors







MSC 10x10 flex Classic Silver 2600 x 1000 / **SA** 14239



MSC 30x30 flex Classic Silver 2600 x 1000 / SA 14279

MSC 10×10/30×30

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	✓

Extra equipment

	3A
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	_

Processing

	SA
Cutting, punching	~
Drilling	~
Sawing, milling	_
Laser cutting	~
Hot bending	_
PVA compressible	_

Accessories

SIBUKLE	Spatula A I

Special colors

On request



|2| / SIBU | DESIGN



SL CRASHED OLD Platin 2600 x 1000 / **NA** 19519 / **SA** 19523



2600 × 1000



STRUCTURE-LINE

SL CRASHED OLD Platin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,8	3,04
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	✓	/

Processing

	NA	SA
Cutting, punching	~	/
Drilling	1	/
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	~	_
PVA compressible	/	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets *	~	
PVA pre-treatment	✓	_

Accessories

Special colors

On request

SIBU | DESIGN | 124

 $^{^{\}ast}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





SL CRASHED Silver 2600 × 1000 / **NA** 19335 / **SA** 19346

SL CRASHED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	2,4	2,64
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

	NA	3A
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	/	<
Hot bending	/	-
PVA compressible	/	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	_	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	_

 $[\]ensuremath{^{*}}$ Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors







SL IMPACT VINTAGE Silver 2600 x 1000 / **NA** 17230 / **SA** 17231



SL IMPACT ANTIQUE Bronze 2600 × 1000 / **NA** 17232 / **SA** 17233



2600 × 1000



SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	✓	✓
Hot bending	1	_
PVA compressible	~	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA	
Special formats	_	_	
Further thicknesses	_	_	
Cuttings	~	~	
Magnetic from 3 sheets	1		
PVA pre-treatment	~	_	

Accessories

SIBUKLE	Spatula A2

Special colors







SL LAVA VINTAGE Copper 2600 × 1000 / **NA** 14786 / **SA** 14805



2600 × 1000



STRUCTURE-LINE

SL LAVA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Pr	int
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Processing

	NA	SA
Cutting, punching	1	/
Drilling	✓	✓
Sawing, milling	✓	_
Laser cutting	1	1
Hot bending	1	_
PVA compressible	1	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Accessories

SIBUKLE	Spatula A2	

Special colors







SL RACE VINTAGE Silver/Bronze 2600 x 1000 / **NA** 17242 / **SA** 17243



SL RACE VINTAGE Copper/Silver 2600 x 1000 / **NA** 17240 / **SA** 17241

SL RACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance	■■■□□□	
Rolled packable	1	~

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	/	\
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	/	-
PVA compressible	✓	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	1	_

Accessories

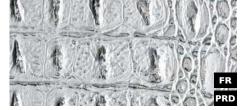
SIBUKLE	Spatula A2

Special colors









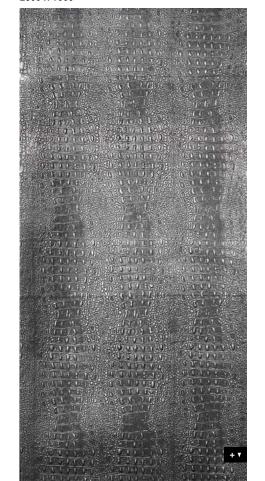
SL CROCO Silver PF/Silver 2600 x 1000 / **NA** 13410 / **SA** 13520



SL CROCO Smoke PF/Silver 2600 x 1000 / **NA** 13411 / **SA** 13521



2600 × 1000



SL CROCO

Product characteristics

	NA	SA
Base material	Н	IPS
Surface material	Pr	int
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~
	*	

°C Hot be

		•
Cutting, punching	✓	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	✓	✓
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	~	
PVA pre-treatment	✓ *	-

Accessories

Processing

SIBUKLE	Spatula A2

Special colors





SL SQUARE 3 HGS 2600 x 1000 / 1,7 mm / NA 11272 / SA 11273

SL SQUARE 3

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	✓

Processing

	NA	SA
Cutting, punching	/	/
Drilling	/	✓
Sawing, milling	✓	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	/	_
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	-	-
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	~	_

Accessories

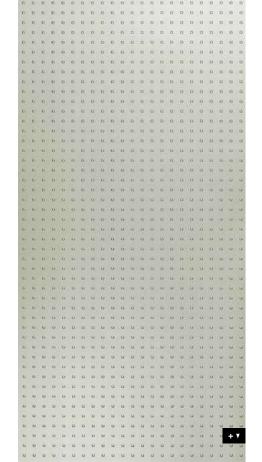
SIBUKLE	Spatula A2

Special colors

On request

|3| / SIBU | DESIGN

2600 x 1000



ACRYLIC-LINE



AC MOTION ONE White $2600 \times 1000 / NA 15933 / SA 15953$



AC MOTION ONE Black $2600 \times 1000 \, / \, \, \text{NA} \, \, 15936 \, / \, \, \text{SA} \, \, 15956$



2600 × 1000



ACRYLIC-LINE abrasion-resistant

AC MOTION ONE

Product characteristics

	NA	SA
Base material	А	BS
Surface material	PMMA	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	✓	~
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	_

Processing

NA	SA
✓	~
✓	✓
/	_
>	✓
/	_
✓	_
150 mm	
	\(\frac{1}{2} \)

Accessories

SIBUKLE	Spatula A2
Politur-Kit	available
Farbgleiche Kanten	available

Special colors





AC MOTION TWO White 2600 x 1000 / **NA** 15755 / **SA** 15764



AC MOTION TWO Black 2600 x 1000 / **NA** 15754 / **SA** 15763

ACRYLIC-LINE abrasion-resistant

AC MOTION TWO

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	~	~

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	/	
PVA pre-treatment	~	_

Processing

	IVA	3A
Cutting, punching	✓	✓
Drilling	/	/
Sawing, milling	/	-
Laser cutting	/	<
Hot bending	/	_
PVA compressible	✓	_
Smallest bending radius	150 mm	

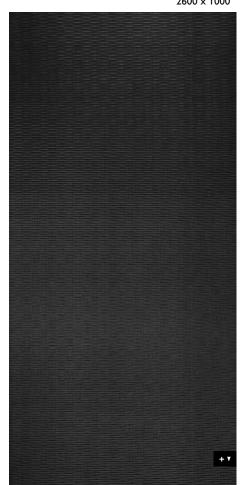
Accessories

SIBUKLE	Spatula A2
Politur-Kit	available
Farbgleiche Kanten	available

Special colors

On request

2600 × 1000



TRANSLUCENT-LINE





TL LINEA 104x62 OLD Platin 2600 x 1000 / **NA** 18434 / **SA** 18607



TL LINEA 104x62 SILENT Gold AR 2600×1000 / NA 22031 / SA 22033







TRANSLUCENT-LINE

TL LINEA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable	1	~

Extra equipment

	NA	SA	
Special formats	On request		
Further thicknesses	_	_	
Cuttings	✓	~	
Magnetic	_		
PVA pre-treatment	_	_	

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	1	~
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius	240 mm	

Accessories

SIBUKLE	_

Special colors







PL3D Q-10-30 OLD Platin/Silver 2600 x 1000 / **NA** 17833 / **SA** 17857







PL3D Q-10-30

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	~

^{*} Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets	/	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	✓	~
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	1	1
Hot bending	/	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

SIBUKLE	_

Special colors



^{**} Up to 40° C





PL3D H-10-30 Pearl White PF/Gold 2600×1000 / NA 17832 / SA 17856

PL3D H-10-30

Product characteristics

NA	SA
APET, HIPS	
Print	
1,3	1,43
up to 50 °C	
~	~
	Pr 1,3

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	_	_

Processing

	NA	3A
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

SIBUKLE	_

Special colors

On request

|43 | SIBU | DESIGN



^{**} Up to 40° C



PL3D ROSES Pearl White PF/Gold 2600×1000 / NA 16443 / SA 16444



PL3D ROSES Silver PF/Silver 2600 x 1000 / **NA** 13917 / **SA** 13919



2600 × 1000



PL3D ROSES

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	✓

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	✓	✓
Magnetic from 3 sheets	/	
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	~	~
Drilling	✓	✓
Sawing, milling	1	_
Laser cutting	~	~
Hot bending	_	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

SIBUKLE	_

Special colors



^{**} Up to 40° C





PL3D Q 10-40-40 Silver PF/Silver 2600 × 1000 / **NA** 10052 / **SA** 10053



PL3D Q 10-40-40 Smoke PF T1/Silver matt 2600 × 1000 / **NA** 12519 / **SA** 12557

PUNCH-LINE / 3D

PL3D Q 10-40-40

Product characteristics

	IVA	
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	~

Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton ($480 \times 480 \text{ mm}$). (Up to 40° C)

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets		/
PVA pre-treatment	_	_

Processing

	117	J A
Cutting, punching	/	/
Drilling	✓	>
Sawing, milling	/	_
Laser cutting	/	✓
Hot bending	/	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

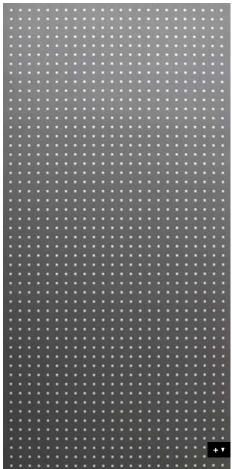
SIBUKLE	_

Special colors

On request

|45 | SIBU | DESIGN

2600 × 1000



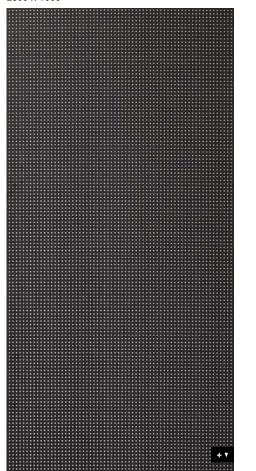
^{**} Up to 40° C



PL3D Q 5-15-15 Black T1/Silver 2600 x 1000 / **NA** 12384 / **SA** 12549



2600 x 1000



PUNCH-LINE / 3D

PL3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET	/ HIPS
Surface material	Р	rint
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability		
Abrasion resistance		
Rolled packable *	~	~

^{*} Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA version

Extra equipment

	NA	SA
Special formats	_	_
Further thicknesses	_	_
Cuttings	~	~
Magnetic from 3 sheets	•	/
PVA pre-treatment	_	_

Processing

	NA	SA
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	_
Laser cutting	1	1
Hot bending	/	_
PVA compressible	_	_
Smallest bending radius **	300 mm	300 mm

Accessories

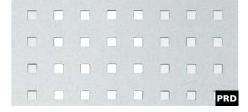
SIBUKLE	_

Special colors



^{**} Up to 40°





PL Q 5-15-15 Silver PF 2600 × 1000 / NA 10986 / SA 10988

PUNCH-LINE

PL Q 5-15-15

Product characteristics

NA	SA
HIPS	
Print	
1,0	1,13
up to 60 °C	
~	✓
	HI Pr

Processing

	NA	3A
Cutting, punching	/	✓
Drilling	/	✓
Sawing, milling	/	1
Laser cutting	/	<
Hot bending	✓	-
PVA compressible	_	_
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	up to 2 mm	
Cuttings	~	~
Magnetic	_	
PVA pre-treatment	_	_

Accessories

SIBUKLE	_

Special colors

On request

2600 x 1000

ANTIGRAV





FL CREPA VELVET Avocado Antigrav 2613 x 1005 / **NA** 22735



FL CREPA VELVET Volcano Antigrav 2613 x 1005 / **NA** 22736



2613 × 1005



FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL CREPA VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	~
PVA pre-treatment	_



Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	/
Smallest bending radius	1000 mm

Accessories

SIBUKLE	Spatula A2	

Special colors





FL LAVA VELVET Coal Antigrav 2613 × 1005 / NA 22737



FL LAVA VELVET Volcano Antigrav 2613 × 1005 / **NA** 22738

FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL LAVA VELVET Antigrav

Product characteristics

NA
PP-glass fibres
PET fibres
3,9
6
up to 60 °C
_

Processing

	IVA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

ΝΔ

Extra equipment

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

N	Α

Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2	

Special colors









FL COMB VELVET Curry Antigrav 2613 x 1005 / **NA** 22731



FL COMB VELVET Pearl Antigrav 2613 x 1005 / **NA** 22732



2613 x 1005



FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL COMB VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_
	•

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	✓
Smallest bending radius	1000 mm
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	~
PVA pre-treatment	_

...

Accessories

SIBUKLE	Spatula A2

Special colors

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).







FL SQUARE 2 VELVET Mocha Antigrav 2613 x 1005 / **NA** 22733



FL SQUARE 2 VELVET Coal Antigrav $2613 \times 1005 / NA 22734$

FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL SQUARE 2 VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

IVA.
~
~
~
_
~
_
~
1000 mm

ΝΔ

Extra equipment

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

NA

Special formats	On request
Cuttings	~
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

Accessories

SIBUKLE Spatula A2

Special colors

On request



2613 x 1005





FL CUBE VELVET Bordeaux Antigrav 2613 x 1005 / **NA** 22739



FL CUBE VELVET Pearl Antigrav $2613 \times 1005 / NA 22740$



2613 x 1005



FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL CUBE VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_
	•

Processing

	NA
Cutting, punching	~
Drilling	✓
Sawing	~
Milling	_
Laser cutting	✓
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

NA Special formats On request Cuttings Magnetic from 3 sheets * PVA pre-treatment

Accessories

SIBUKLE	Spatula A2

Special colors

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).







LL LEGUAN Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,4
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

NΔ

Extra equipment

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

	NA
Special formats	On request
Cuttings	~
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

Accessories

· · · · · · · · · · · · · · · · · · ·

Special colors



LL LEGUAN Silver Antigrav 2600 x 1000 / NA 19781



LL LEGUAN Gold Antigrav 2600 × 1000 / NA 19778



LL LEGUAN Copper Antigrav 2600 x 1000 / NA 19777



LL LEGUAN Nero Antigrav 2600 × 1000 / NA 19779



LL LEGUAN Silk Antigrav 2600 x 1000 / NA 19780



LL LEGUAN Bianco Antigrav 2600 × 1000 / NA 19775



LL CORD Stony Ground Antigrav 2600×1000 / NA 19766



LL CORD Dove Tale Antigrav 2600 x 1000 / NA 19765



LL CORD Charcoal Light Antigrav 2600×1000 / NA 19764



2600 x 1000



LEATHER-LINE

LL CORD Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature stability	up to 60 °C
Wet room suitability	
Rolled packable	_

Processing

	NA
Cutting, punching	✓
Drilling	~
Sawing	✓
Milling	_
Laser cutting	✓
Hot bending	_
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	_
Further thicknesses	_
Cuttings	\
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

^{*} Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE Spatula A2

Special colors





LL Charcoal Dark Antigrav 2600 x 1000 / NA 19762



LL Charcoal Light Antigrav 2600 x 1000 / NA 19763



LL Dove Tale Antigrav 2600 × 1000 / **NA** 19769



LL London Clay Antigrav 2600 x 1000 / NA 19782



LL Stony Ground Antigrav 2600 × 1000 / NA 19794

LEATHER-LINE

LEATHER-LINE Antigrav

Product characteristics

NA
PP-glass fibres
PU-leather
3,8
up to 60 °C
_

Processing

	1423
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

NA

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	_

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBOREE Spaceaux 12

Special colors



DM CEMENT Dark Antigrav 2600 x 1000 / **NA** 19798



2600 × 1000



DECO-LINE

DM CEMENT Dark Antigrav

Product characteristics

NA
PP-glass fibres
impregnated paper
3,3
up to 60 °C
_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	~
Magnetic from 3 sheets **	~
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Smarial colors	
Special colors	
_	

SIBU | DESIGN \ 158

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM CEMENT Light Antigrav 2600 x 1000 / **NA** 19563

DECO-LINE

DM CEMENT Light Antigrav

Product characteristics

NA
PP-glass fibres
impregnated paper
3,1
up to 60 °C
_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

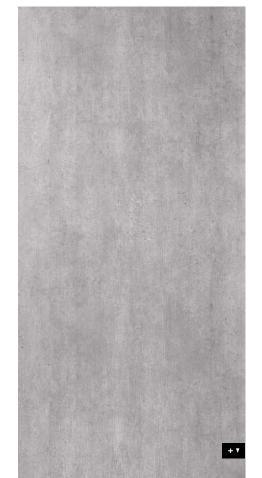
	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	
_	



2600 x 1000



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM Travertin Antigrav 2600 × 1000 / **NA** 19567



2600 x 1000



DECO-LINE

DM Travertin Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

NA
✓
~
~
_
~
_
✓
1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2

Special colors

<u>-</u>

SIBU | DESIGN \ 160

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





DM MARBLE White Antigrav 2600 x 1000 / **NA** 19566

DECO-LINE

DM MARBLE White Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2	
Special colors		
_		





Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM CONCRETE Grey Antigrav 2600 x 1000 / **NA** 22829



2600 x 1000



DECO-LINE

DM CONCRETE Grey Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PP
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_
•	

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2

Special colors

_





WL OAK TREE Light Antigrav 2600 x 1000 / **NA** 19561

WL OAKTREE Light Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,2
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	\
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	\
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	





Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



WL Nutwood Antigrav 2600 × 1000 / NA 19568



WL Nutwood Country Antigrav 2600 x 1000 / NA 19569



WL Maple Alpine Antigrav 2600 x 1000 / NA 19570



WL Nutwood Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	-
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2

Special colors

-

SIBU | DESIGN \ 164

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
 Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





WL Wenge Wood Antigrav 2600 × 1000 / **NA** 19571

WL Wenge Wood Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	
_	



2600 x 1000



Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



WL Sessile OAK Antigrav 2600 x 1000 / **NA** 22785



2600 x 1000



WOOD-LINE

WL Sessile OAK Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	
Abrasion resistance	
Rolled packable	_
	•

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2	
Special colors		
_		

SIBU | DESIGN \ | 166

Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.
Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





WL Carbonized Wood Antigrav 2600 x 1000 / **NA** 20158

WL Carbonized Wood Antigrav

Product characteristics

NA
PP-glass fibres
impregnated paper
3,3
up to 60 °C
_

Processing

	NA
Cutting, punching	~
Drilling	~
Sawing	~
Milling	_
Laser cutting	~
Hot bending	_
PVA compressible	~
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	_
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	_

Accessories

SIBUKLE	Spatula A2
Special colors	



167 / SIBU | DESIGN



Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version. Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

LEGENDE

PRODUCT CHARACTERISTICS
EXTRA EQUIPMENT
PROCESSING
ACCESSORIES

STORAGE / TRANSPORT GENERAL CLEANING / DISPOSAL GENERAL



Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from APET.

Scratch-resistant PMMA is employed for the SIBUGLAS product group and PP glass fibre material is used for the ANTIGRAV range.

- HIPS = high impact polystyrene
- HIPS, PE foam = high impact polystyrene and Polyethylene foam
- ABS = Acrylonitrile butadiene styrene
- APET/HIPS = Amorphous polyethylene terephthalate and high impact polystyrene
- PP-glass fibre = Polypropylene with fiberglass
- PS = Polystyrene

Reverse side of SIBUGLAS and OPACO-LINE panels:

- PU-leather = Polyurethane synthetic leather surface
- Paper = printed paper

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle).

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Basically, the following applies:

Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly.

Exceptions:

LEATHER-LINE, FABRIC-LINE, DM DEEP BRUSHED and DM CONCRETE products as well as sheets with a magnetic film: always roll with the patterning on the outside.

PL3D, WOOD-LINE and DECO-LINE products with impregnated papers such as DM GENESIS Grey supermatt AR, DM GENEIS White supermatt AR, DM MARBLE Black supermatt AR: always roll with the patterning on the inside.

Packed in boxes (480x480 mm):

Sheets with a magnetic film: we recommend a maximum of 2 pieces per box.

DECO-LINE products with impregnated paper as well as DM DEEP BRUSHED, DM CONCRETE, DM GENESIS Grey supermatt AR, DM GENEIS White supermatt AR, DM MARBLE White supermatt AR and DM MARBLE Black supermatt AR, LEATHER-LINE, FABRIC-LINE, PUNCHLINE 3D and WOOD-LINE: we recommend a maximum of 3 pieces per box.

DECO-LINE (excluding products with impregnated paper as well as DM DEEP BRUSHED, DM CONCRETE, DM GENESIS Grey supermatt AR, DM GENEIS White supermatt AR, DM MARBLE White supermatt AR und DM MARBLE Black supermatt AR), WOOD-LINE, PUNCH-LINE, ACRYLIC-LINE, MSC and STRUCTURE-LINE products: we recommend a maximum of 6 pieces per box.

After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

TOLERANCES

Machine-related dimensional and angle tolerances:

+/- I.0 mm in relation to I,000 mm

Temperature-related dimensional deviations:

+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 $^{\circ}$ C (except ANTIGRAV)

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- PU-leather = Polyurethane synthetic leather surface / Artificial leather surfaces
- PMMA = Polymethyl methacrylate
- PMMA AR+ = Polymethyl methacrylate with AR + scratch resistant coating
- impregnated paper = paper with protective varnish
- Print
- PET = Polyethylene terephthalate (UV lacquer for the AR version)
- PET/Faser = Polyethylene terephthalate (Artificial fur surfaces)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

SIBU guideline values:

PRD digital printing possible

PRS screen printing possible

PR+ digital/screen printing possible

PR+* digital/screen printing possible, prior to printing a corona or plasma, treatment has to be carried out. By request available in pre-treated version.

PRS* screen printing possible, prior to printing a corona or plasma, treatment has to be carried out. By request available in pre-treated version.

SCREEN PRINTING:

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 $^{\circ}$ C.).

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU DESIGN sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU DESIGN sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU DESIGN sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

- ■■■ Wet room suitability
- ■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

ABRASION RESISTANCE

Products with marked abrasion resistance **AR** show an extremely abrasion resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■■ Scratch resistant (SIBUGLAS AR+)

■■■■■ Excellent abrasion resistance

■■■■□ Very good abrasion resistance

■■■□□ Good abrasion resistance

■■□□□ Normal abrasion resistance

■ ■ □ □ □ □ Low abrasion resistance

■□□□□□ Use only in the decoration area

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (test standard: UL Standard 94, measured value: 94 HB). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material thickness on the reverse side, SIBU DESIGN sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU DESIGN sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, LL CRISTAL ROMBO, PUNCH-LINE and SIBUGLAS Hollywood.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet $(2,600 \times 1,000 \text{ mm})$ or roll (14 or 29 m)

Processing (except SIBUGLAS, OPACO-LINE and ANTIGRAV)

Please note that SIBU DESIGN sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film (Polyethylen/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

The following products are delivered without a protective film: DM MONSOON Vintage Brown and all products of the FABRIC-LINE.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from I up to $1.5\ \mathrm{mm}$.

Please study the technical table in the OVERVIEW in order to see if this processing step is permissible for your product.

DRILLING

All SIBU DESIGN sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:

milling cutter with a left-hand twist, cutting right.

Decor side below:

milling cutter with a right-hand twist, cutting right. For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets — with the exception of MultiStyle — all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU DESIGN sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1mm thickness: wire temperature: approx. 200°C, heating time: approx. 6-17 seconds -depending on the surface material.

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE, STRUCTURE-LINE and FABRIC-LINE design sheets hot bending is outwardly (decor outside = external angle) possible – hot bending inwards (decor inside = interior angle) is possible only with plain designs or with fine structures. For deeper structures - no exact internal angle.

Hot bending with LEATHER-LINE design sheets is possible outwardly (decor outside = external angle), inwards (decor side inside = interior angle) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

SIBU guideline values:

Material thicknesses of up to 1 mm: HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than I mm:

HW 250x3.2 / 2.2x30 Z40 / I9.63 WZ/FA

HW 250x3.2 / 2.2x30 Z40 / I9.63 FZ/TR
(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER-LINE / FABRIC-LINE: HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ (speed 6000 rpm, progressive feed of up to 10 m/min).

The best result with LEATHER-LINE and FABRIC-LINE is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

LASER CUTTING

All SIBU DESIGN sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser.

Please refer to the technical data in our OVERVIEW broschure, if that processing step is permitted for that product.

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii). With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

Refer to the technical table in the OVERVIEW catalogue whether this processing step is suitable for your product or not.

PVA-PRESSING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, FABRIC-LINE, STRUCTURE-LINE, ACRYLIC-LINE and ANTIGRAV series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

In order to be suitable for PVA bonding, depending upon the material thickness on the reverse side, SIBU DESIGN sheets either have to be pretreated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process.

During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet.

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC-LINE, FABRIC-LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using DECO-LINE sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

PVA pretreated products should be processed within the specified processing period (see PVA News Update at www.sibu.at).

Accessories

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Please follow the processing guidelines on the adhesive label.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU DESIGN sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- · Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- · The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE should not be long-time stored below + 5 °C and must be protected from frost during transportation.
- Rolled packable: please see page 170

Cleaning / Disposal

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC-LINE: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU DESIGN sheets.

PROCESSING INSTRUCTIONS GENERAL PROCESSING INSTRUCTIONS SIBUGLAS / OPACO-LINE PROCESSING INSTRUCTIONS ANTIGRAY



Processing information general

(except SIBUGLAS, OPACO-LINE und ANTIGRAV)

GROUND PREPARATION FOR GLUING

The ground must be dry and smooth, and free from loose material, dust, dirt, grease, wax and silicone. SIBU DESIGN patterned sheets should never be mounted onto an uneven surface, as this results in a loss of visual quality.

In the case of convex and concave surfaces, the sheet edges must be fixed mechanically (except for MultiStyle).

Non-absorbent surfaces

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol). Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

Absorbent surfaces

A solvent-free adhesive, which is suitable for both the underlying surface and the polystyrene material (base material), must be employed on absorbent grounds, e.g. uncoated chipboard, MDF, plasterboard, or smoothed brickwork. SIBU DESIGN recommendation: SIBUKLE.

BONDING

Patterned sheets delivered in rolled form must be kept flat for a minimum of 24 hours. Weighing down improves evenness.

Ideal processing temperatures range from $+ 10^{\circ}$ C up to $+ 30^{\circ}$ C. The design sheets should be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10° C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2-3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm. The final adhesion power will be reached at room temperature after 24 hours.

PROCESSING SIBUKLE

Application: SIBUKLE is ideally suited to the bonding of SIBU DESIGN products onto absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard, or smooth brickwork. The underlying surface must be absorbent (MDF, chipboard, etc.).

WARNING! SIBUKLE is not unsuitable for non-absorbent grounds such as tiles, plastics, metals and glass, etc.

As a rule, an approx. 2 to 3 mm expansion joint is to be left along the sheet edges!

Processing: Apply only to the cleaned surface, which has been prepared for bonding, using a fine spatula (the spatula toothing for every product is provided in the OVERVIEW catalogue). With an ambient temperature of between 20 °C and 35 °C, the adhesive should then be left to air for 20 to 40 minutes. No drying time is required for PNL products, which are to be bonded in a wet adhesive bed. Fix mechanically if necessary, until the adhesive has hardened.

The higher the ambient temperature, the shorter is the airing time.

Finger test: following application with the spatula, the optimal airing time is reached as soon as the adhesive no longer sticks to the fingers! Avoid the formation of bubbles (air inclusions) and use a medium-hard, rubber roller with a width of approx. 170 mm.

If other solvent-free dispersion adhesives are employed, the respective processing instructions are to be followed.

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

STANDARD PROCESSING SIBUGLAS / OPACO LINE

GROUNDS – BONDING – EXPANSION GAPS

The ground must be dry and smooth, and free from loose material, dust, dirt, grease, wax and silicone. SIBU patterned sheets should never be mounted onto an uneven surface, as this results in a loss of visual quality.

In the case of convex and concave surfaces, the sheet edges must be fixed mechanically.

Non-absorbent surfaces:

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

Absorbent surfaces:

A solvent-free adhesive, which is suitable for both the underlying surface and the polystyrene material, must be employed on absorbent grounds, e.g. uncoated chipboard, MDF, plasterboard, or smoothed brickwork. Sibu recommendation: SIBUKLE D22 HV.

Ideal processing temperatures range from + 10 °C to + 30 °C. The design sheets must be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10 $^{\circ}$ C will cause our products to expand by approx. 0.7 mm over a length of 1 m.

As a rule, an approx. 2-3 mm expansion joint is to be left along the sheet edges!

In the case of high ambient temperatures, or major temperature fluctuations, the expansion gap should be increased, or a smaller sheet format selected.

Remove the paper backing from the reverse side of self-adhesive patterned sheets (SA) step-by-step. Do not touch the adhesive surface and press the sheet onto the ground as firmly as possible. Avoid the formation of bubbles (air inclusions) and use a mediumhard, rubber roller with a width of approx. 170 mm.

Full adhesion will be reached at room temperature after 24 hours.

Whenever possible, SIBU DESIGN products should be processed within 12 months (except for PVA pre-treated products, please see the PVA news update at www.sibu.at).

They are not recommended for use near open fires or sources of intense heat.

BONDING USING SIBUKLE

SIBUKLE is suitable for the bonding of SIBUGLAS AND OPACO-LINE products on absorbent, level surfaces such as wood, plywood, chipand plasterboard, concrete or smoothed masonry. PLEASE NOTE: SIBUKLE is totally unsuitable for non-absorbent surfaces such as tiles, plastic coverings, metal, glass, etc.

Processing: once the ground surface for laying has been prepared and cleaned, fully cover it alone with adhesive using a spatula with A2 teeth and then press down. It is essential that products be bonded in a bed of wet adhesive. When required fix mechanically until the adhesive has hardened. Please follow the processing guidelines on the adhesive label.

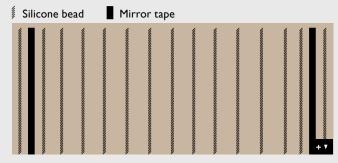
BONDING & POINTING WITH SIBU SILICON

(Acetic acid free, textured natural stone silicone)

Bead bonding:

On the reverse side of the sheet: vertical positioning of a silicone bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm. It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other silicone beads at a distance of 60 mm.



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape! Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the silicone beads have cured in order to prevent the plate from slipping unintentionally.

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PVA BONDING

(please see page Seite 184)

MAGNETIC

With the magnetic finish professional decoration changes become a child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film (Polyethylen/PE), which should first be removed following processing.

GOLDEN RULES

As a rule, complete processing on the patterned side (for this reason jig- and hand-held circular saw working must take place on the reverse side).

It is imperative that sheet flapping be avoided totally during all working phases.

Always lay the sheets out flat and if necessary pin them down.

Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

MECHANICAL PROCESSING OF THE PATTERNED SHEETS PRIOR TO ADESIVE APPLICATION

Sawing

Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

Cutting to length using a hand-held or plunge cut circular saw

Cut from the reverse side and use a stable underlay. Recommended saw blade: 160×2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw

Set the pendulum action to zero, or at a maximum to I and then saw from the reverse side.

The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created. Recommended saw blade: employ saw blades with a tooth pitch of I.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

Drilling

All drillings must be carried out on a stable underlay. Recommended drill: wood drill (centring tip drill), Forstner drill and hard metal drill with centring tip.

Core drills for wood or hole saws (BI-metal) can also be used. Fix the design sheet on a stable surface.

FLAMMABILITY

SIBUGLAS / OPACO-LINE products are subject to standard flammability pursuant to EN 13501-1 Class E.

LASER CUTTING

Design sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the design sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

SIBUGLAS: digital/screen printing possible

OPACO-LINE: screen printing possible. Prior to printing a corona or plasma treatment has to be carried out. On request available in pre-treated version.

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

CLEANING / CARE

Standard household cleaners without scouring agents can be used.

DISPOSAL

Current LGA certificates exist for SIBUGLAS and OPACO-LINE. We are pleased to make these available.

Private area: Sheets an be disposed of with the normal household refuse.

Commercial area: Sheets should be conducted to thermal disposal.

STORAGE INFORMATION

Always store products dry and flat, and protect them against the effects of humidity.

Wrap the sheets in plastic together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air.

Outdoor storage is not possible

The following should be noted:

In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down.

In storage, design sheets must be protected against sunlight and do not expose to wetness of damp.

The material should also be safeguarded against dirt, dust and mechanical damage.

TRANSPORT INFORMATION

When transporting SIBUGLAS / OPACO-LINE care should be taken that the sheets are protected against dirt, UV rays, moisture and

mechanical damage.

Stable, flat pallets that are larger than the sheets are to be employed with a card underlay.

The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame.

The edges and the sides must also be safeguarded (edge protection, PE film, ...).

The temperatures below minus 35° C or above 50° C should not be exceeded.

SIBUGLAS SA, OPACO-LINE SA - BONDED ONTO COATED WOOD BASED SHEETS INCLUDING EDGES AND MILLING

MATERIAL REQUIREMENTS

SIBU decorative sheet:

SA dimension: 2600×1000 mm, self-adhesive

Wood based sheet:

Wood based sheet coated on both sides, dimensions: $2600 \times 1000 \text{ mm}$

Counter-pressure:

Not required

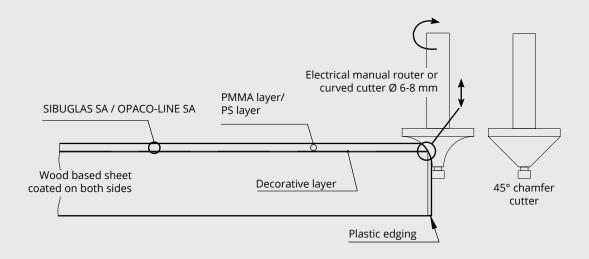
Edge material:

All standard furniture edging

PROCESSING STEPS

- I. Clean the coated wood sheet.
- 2. Remove the protective film on the adhesive side of the design sheet.
- 3. Bond the design sheet onto the wood based sheet using a rubber roller.
- 4. Immediately cut the bonded sheets into the desired final dimensions (saw).
- 5. Place the edgings on the edge gluing machine.
- 6. Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch! In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!





SIBUGLAS AND OPACO-LINE PVA GLUED AND PRESSED ON ABSORBENT WOOD BASED SHEETS

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SIBUGLAS and OPACO-LINE is used for a diversity of applications.

SIBUGLAS is a multilayer sheet comprised of PMMA, PU leather, a special synthetic leather or a special paper. The OPACO-LINE is a multilayer sheet comprised of a matt polyester surface, a polystyrene carrier and a special paper. This multilayer sheets can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

PROCESSING

Both reverse sides (design and balancing sheet) are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood based sheet and this composite is subsequently placed in a sheet press.

SIBUGLAS / OPACO LINE decorative sheet PVA white glue Wood based sheet minimum thickness of 16 mm! Use thicker wood based sheets for larger formats! PVA white glue Balancing sheet

Decorative sheets that have been glued and pressed in this manner can be easily processed with the majority of woodworking machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood based sheets!

The acclimatised design and balancing sheets, as well as the wood based sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The wood based sheet must be roughly cut 10mm larger than the design sheets / balancing sheets. Both sheets - the design sheet and the balancing sheet - should first be generously coated with PVA glue using a roller. Owing to the highly absorbent reverse side, the consumption of PVA white glue is considerable. Subsequently, both sheets (design sheet and balancing sheet) are positioned as quickly as possible on the middle of the wood based sheet.

! Warning! Glue should not be applied directly to the wood based sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 30 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/cm² or 2 kg/cm².

As soon as the sheets are removed from the press, they must be stored under stacking pressure for at least 12 hours in a FLAT position. A genuinely even surface is extremely important for the flatness of the composite sheet!

A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

Always clean the press thoroughly prior to processing sheets!

Cutting to length/edge trimming and other processing steps:

With standard woodworking machines:

Recommendation: Fine cut saw blades

At the earliest, complete this work 12 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood based sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

For SIBUGLAS and OPACO-LINE (PMMA 2 mm) we recommend the use of the PMMA Balance Sheet White 2800x1250x2 (article number: 20278) for balancing.

If the PMMA Balance Sheet White has not been pressed within six months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment.

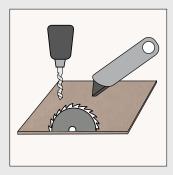
Processing ANTIGRAV

Standard processing

ANTIGRAV can be bonded edge to edge and therefore does not require expansion joints.

Readjustment on **any surface** is no problem when bonding with standard silicon or hybrid polymer adhesive is employed.

ANTIGRAV can be cut to size by using standard cutting-tools. Processing to be executede from the patterned side.



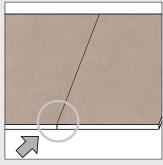
Processing to be executed from the patterned side.



Apply beads of silicone vertically (1cm from the edge and with 6cm-spaces between the individual beads).



Press the sheet onto the wall and then adjust it.



Bonding is edge to edge = 0mm expansion joint

NA

non-adhesive

SA

solf-adhasiva

FR

and retail came version aramable on reque

PRD

digital printing possible

PRD*

digital printing possible
Prior to printing a corona or plasma
treatment has to be carried out

PRS

screen printing possible

PRS*

Prior to printing a corona or plasma treatment has to be carried out By request available in pre-treated version

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out
By request available in pre-treated version

wet room suitability

limited suitability for wet rooms

AR

abrasion-resistant

AR+

cratch-resistant

+ ▼

entire panel length not shown

Continuous pattern

Continuous patter



